

RECEIVED :

VERSA PRESS, INC.

DATE

04/26/23

DATE NEEDED

06/06/23

VENDOR

THE BINDERY

QUOTE NUMBER

Q70240

ATTENTION

ERIC FEUERSTEIN

PERSON TO CONTACT

HOWARD GERDOM

TITLE

MARCOS, DID YOU HEAR ME

PUBLISHER

BOYS TOWN

RUN QUANTITY

3000

TOTAL PAGES

32

TEXT TRIM SIZE

9

X

OBLONG

9

NUMBER OF SIGNATURES

☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

23/32"

GUTTER TRIM

1/4"

SEQUENCE OF SIGNATURES

1-8, 1-24

TEXT STOCK

70# White Matte Text

PPI

512

COVER STOCK

10PT C1S with Gloss Lamination

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ X Perfect ☐ Otabind ☒ X PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☐ Double Wire-O (Color) ☐ GBC (color)
☒ X Other Hinge Score Cover 1/4" From Spine

PACKING INSTRUCTIONS

☒ X Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Cover- flat press sheets furnished, text - folded signatures

furnished for 1 - 8 pager & 1 - 24 pager. Hinge score covers,

Perfect Bind with PUR Glue, trim to 9" x 9", pack 100 books per

double wall carton.

estimate



8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

DATE: 4/18/2023
TO: Andy Guzman
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70240

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Marcos Did You Hear Me*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in Double Wall cartons

Quantity: 3,000 books all one version

You furnish:

- 1 cover-wraparound for perfect binder on 10pt C1S
- 16 sheets on 70# matte text
- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.29 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

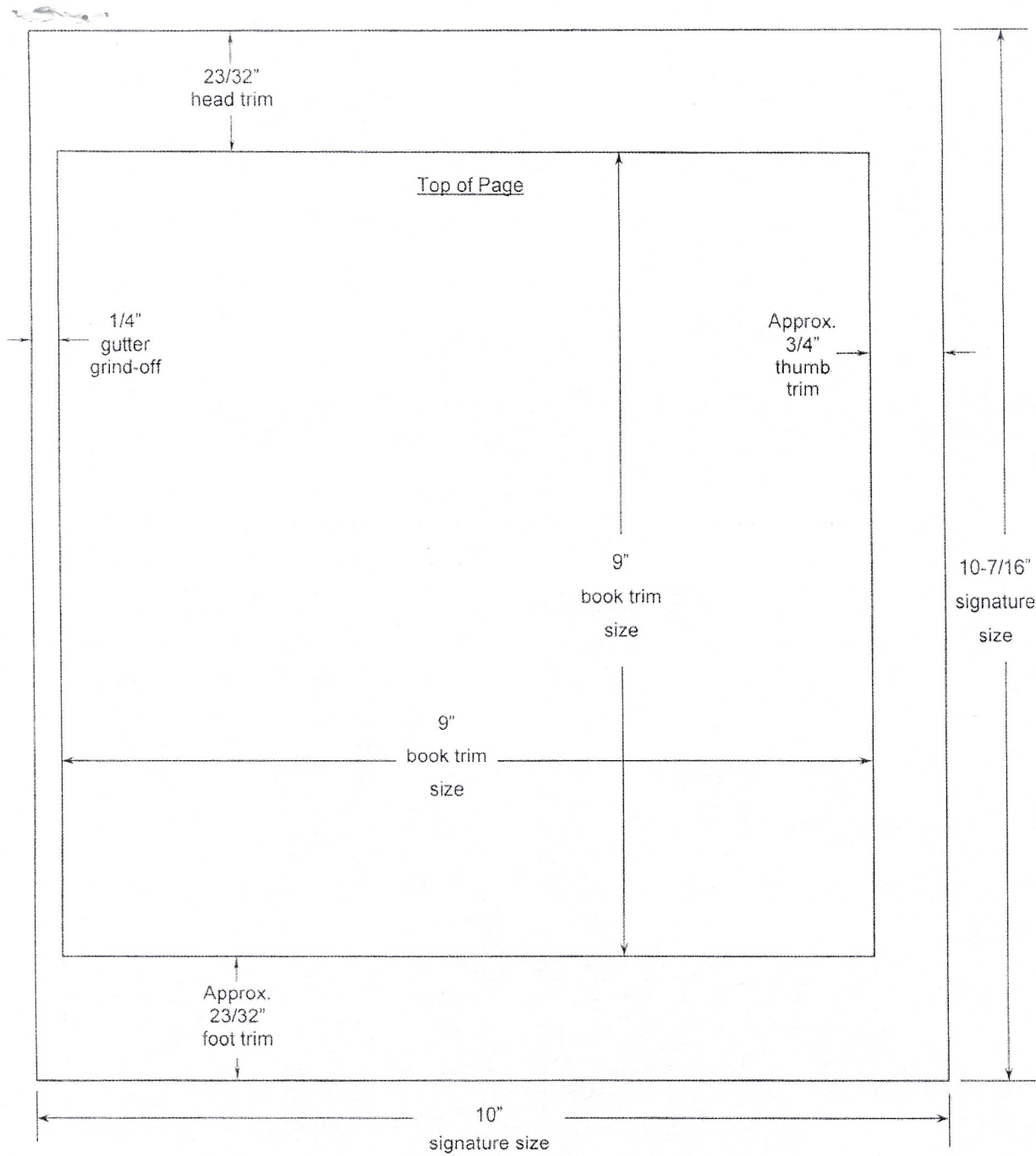
Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!



Standard Shipping Instructions

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscalf@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	VILLAGE WAREHOUSE RECEIVING 259 N. 144 STREET	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org ; rmohn@versapress.com ; aguzman@versapress.com
		BOYS TOWN	NE	68010	
		Phone: 531-355-3205	Ext:	Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: 3 rd Party Bill					
Location Instr:					

Bill To Information	Forward Information
VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL. 61611 PHONE#: 309-822-8272	

BOYS TOWN PRESS

979-8-88907-003-0

MARCOS, DID YOU HEAR ME

QTY: 100

WT: Lbs

Bindery Work Order

Page: 1

JobNo: J23-52831 Q23-56694 Status Group: 2319.2 Sales Rep: RM Order Entry: RI Planner: HG BOYS TOWN PRESS 3539 MARCOS, DID YOU HEAR ME ISBN: PO: Reprint: Due Date: 5/9/2023 Trim Size : 9 x 9 Spine : 0.10 Trim Size (mm): Non-Standard Spine (mm): 2.5 Number Books: 3000 No64s: No32s: No18s: No16s: No12s: No8s: 1 No6s: Max Run: 3100 Min Run: 3000				Box No: Qty / Stack: No of Boxes: No. Stacks: Books / Box: 100 Exact Maj. Sheets: Max Box Wt: 35 lbs Min. Sheets: Label Box: 1 End Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max PalletHt: N/A Recipe: 0 Recipe Name: None No Layers: 0 Toggle: 0 Pattern: 0 Boxer Per Layer: 0 Boxes Per Skid: 0 Comments:			
--	--	--	--	--	--	--	--

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books -	3000	Common Carrier	3100	3000	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org; rmohn@versapress.com; aguzman@versapress.com