

41347

Date: 5/10/2023

PURCHASE ORDER

71249MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: The Bindery8309 Brooklyn BlvdBrooklyn Park, MN 55445Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: TAKING THE PLUNGE	0.29
(5% Maximum Over Run)	For: Life Sentence Publishing	
	- Follow enclosed specs	
(5% Maximum Under Run)	2,000 Copies @ 0.29/each	
	- Ship per shipping instructions and carton label(s) enclosed with materials.	
	- Use 48" x 40", 4-Way - P-1 pallets	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 06/01/2023	
	The Bindery to Ship: 06/16/2023	
Job No:	J23-53176	Total Price: \$580.00

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**

PUR GLUE

DATE 05/10/2023		DATE NEEDED 06/16/2023
CUSTOMER NAME VERSA PRESS for LIFE SENTENCE PUBLISHING		
PURCHASE ORDER NUMBER 71294MS		
PERSON TO CONTACT MARK SANDERS		
TITLE OF JOB TAKING THE PLUNGE		
QUANTITY 2,000	NUMBER OF PAGES 32	NUMBER OF SIGNATURES 1 - 32
SEQUENCE OF SIGNATURES 1 - 32		
TRIM SIZE 5-1/2" X 8-1/2"	TRIMS 1/8" HEAD, 1/16" GUTTER	
PACKING INSTRUCTIONS ☒ CARTONS BY THE BINDERY ☐ CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS MUST PACK USING DOUBLE WALL CARTONS 160 BOOKS PER CARTON		
BODY STOCK 80# 454 PPI COATED MATTE TEXT		
COVER STOCK 10PT C1S, GLOSS LAMINATED		
DRILLING HOLE SIZE	SPACING	
FOLDING BY VERSA ☐ BY THE BINDERY ☐ BY OTHERS		
COVER SCORE ☐ 2 SIDES ☐ 4 SIDES (SIDE GLUE)		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS



the Bindery

DATE: 5-4-2023
TO: Crystal Gordon
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70129

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated.

Project: *Taking The Plunge*

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge) ✓
- bulk pack 160 books in cartons ✓

Quantity: 2,000 books all one version ✓

You furnish:

- 1 cover-wraparound for perfect binder on 10pt C1S
- 16 sheets on 100# matte text
- Text is furnished as folded signatures (1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.29 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Eric Feuerstein
763 201 2732

Scott Rooney
763 201-2704

Jane Stire
763 201-2735

Krista Kolstad
763-201-2715

Mike Cress
763 201-2725

Finley White

Standard Shipping Instructions

LIFE SENTENCE PUBLISHING

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP YOU MUST CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	False	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-LIFE SENTENCE PUBLISHING 203 E. BIRCH	JEREMIAH ZEISET	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: jeremiah@lifesentencepublishing.com; jeremiah@lspbooks.com; mwise@versapress.com; dmorris@versapress.com
		ABBOTSFORD	WI	54405	
	Phone:	715-223-3013	Ext:	Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: 3rd Party Bill					
Location Instr: Delivery Appointment Required; Lift Gate Required					

Bill To Information	Forward Information
LIFE SENTENCE PUBLISHING PO BOX 652 ABBOTSFORD WI 54405	

ANEKO PRESS

978-0-57805-391-2

TAKING THE PLUNGE

QTY:

WT:

Lbs

5/11/2023

8:54:03 AM

Bindery Work Order

Page: 1

JobNo: J23-53176	Q23-57606	Status Group: 2321.4	Box No:	Qty / Stack:
Sales Rep: MW	Order Entry: ST1	Planner: MS2	No of Boxes:	No. Stacks:
LIFE SENTENCE PUBLISHING	2752		Books / Box:	Maj. Sheets:
TAKING THE PLUNGE			Max Box Wt: N/A	Min. Sheets:
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint: J22-02292	Due Date: 5/25/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 5 1/2 x 8 1/2	Spine : 0.11		Max PalletHt: N/A	
Trim Size (mm): 139.7 X 215.9	Spine (mm): 2.8		Recipe: 0	Recipe Name: None
Number Books: 2000			No Layers: 0	Toggle: 0
No64s:	No32s: 1	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s:	No8s: 0	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 2100	Min Run: 1900			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	: Bound Books	2000	Common Carrier	2100	1900	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: jeremiah@lifesentencepublishing.com; jeremiah@ispbooks.com