

Date: 5/9/2023

PURCHASE ORDER

71242MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: SPOUSAL PRAYER	0.55
5% overs	For: Emanuel Sourcing Group	
5% unders	- Follow enclosed specs	
	- 1,000 Copies @ \$ 0.55 / each	
	- Use 48" x 40", 4-Way - P-1 Pallet(s)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send ²² sample books to Versa Press, Inc. → Send 22 Sample Books to Versa	
	Ship signatures: 06/20/2023	
	The Bindery to ship: 07/03/2023	
Job No: J23-53045		Total Price: \$550.00

ORDERED BY: Mark Sanders

RECEIVED :

VERSA PRESS, INC.

DATE 05/09/23 DATE NEEDED 07/03/23

VENDOR
THE BINDERY
ATTENTION
ERIC FEUERSTEIN

QUOTE NUMBER
Q70344

VERSA PRESS CONTACT
MARK SANDERS

TITLE
SPOUSAL PRAYER

PUBLISHER
EMANUEL SOURCING GROUP

RUN QUANTITY 1,000 TOTAL PAGES 56 TEXT TRIM SIZE 5 X 7 OBLONG ☒ NO
NUMBER OF SIGNATURES
☒ 1 32's ☐ 24's ☐ 18's ☒ 1 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's
HEAD TRIM 1/8 GUTTER TRIM 1/16 SEQUENCE OF SIGNATURES 1-8, 1-16, 1-32

TEXT STOCK 80 # COATED MATTE PPI 454

COVER STOCK
10 Pt. Cls Gloss Laminated

MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s)
☐ Foil Stamp Die
☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐
☐ 80# Special End Sheets
☐ Head & Foot Bands

BINDING TYPE

☒ X Perfect ☐ Otabind ☒ X PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☐ Double Wire-O (Color) ☐ GBC (color)
☐ Other

PACKING INSTRUCTIONS

☒ X Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions



DATE: 4/26/2023
TO: Carri Kober
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q70344

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated.

Project: *Spousal Prayer*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
28 sheets on 80# matte text

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$0.55 per book
1,500	\$0.41
2,000	\$0.34

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Standard Shipping Instructions

EMANUEL SOURCING GROUP

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: WHEN BALANCE OF BOOKS IS READY TO SHIP CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER & HOW TO SHIP.

Special Instructions: MUST DO ONE COMPLETED CARTON LABEL & SEND TO TOM FRANK OR CARRI KOBER @ VERSA PRESS FOR CUSTOMER APPROVAL BEFORE LABELING ANY OF THE CARTONS OF BOOKS.

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books	1	Office-EMANUEL SOURCING GROUP 49 OXFORD STREET WINCHESTER, MA 01890	RICK EMANUEL	Ground	WHEN BOOKS SHIP EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: rick@emanuelsourcing.com; tfrank@versapress.com; ckober@versapress.com

Phone: 401-787-5293

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Bal	Shipping-CEDAR HOUSE 1915 ASTER ROAD SYCAMORE IL 60178		Common Carrier	WHEN BOOKS SHIP EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: rick@emanuelsourcing.com; tfrank@versapress.com; ckober@versapress.com

Phone: 630-647-5464

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: Not
Assigned

Location Instr: DELIVERY APPOINTMENT REQUIRED.

Bill To Information

Forward Information

EMANUEL SOURCING GROUP

978-0-9843792-8-6

SPOUSAL PRAYER

PO: 1843

QTY:

WT: Lbs

Must Do One Complete Carton of Books to get a Carton Quantity & Weight
Must Not Exceed 35 lbs. per Carton Weight. Do One Complete Carton label
& Email a Copy of It to Tom Frank or Carri Kober at Versa Press, Customer
Must Approve the Carton label Before the Rest of the Cartons May Be
Labeled

Bindery Work Order

Page: 1

JobNo: J23-53045 Q23-57101 Status Group: 2324.2		Box No:		Qty / Stack:	
Sales Rep: TF Order Entry: BD Planner: MS2		No of Boxes:		No. Stacks:	
EMANUEL SOURCING GROUP 2487		Books / Box:		Maj. Sheets:	
SPOUSAL PRAYER		Max Box Wt: 35 lbs		Min. Sheets:	
ISBN: 0984379282 PO: 1843		Label Box: 1 End & 1 Side		Top Sheets:	
Reprint: J22-01855 Due Date: 6/13/2023		Pallet Size: 48" x 40", 4-Way - P-1			
Trim Size: 5 x 7 Spine: 0.16		Max PalletHt: N/A			
Trim Size (mm): 127.0 X 177.8 Spine (mm): 4.1		Recipe: 0 Recipe Name: None			
Number Books: 1000		No Layers: 0 Toggle: 0			
No64s: No32s: 1 No18s:		Pattern: 0 Boxer Per Layer: 0			
No16s: 1 No12s: No8s: 1		Boxes Per Skid: 0			
No6s:		Comments:			
Max Run: 1050 Min Run: 950					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books -	1	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: rick@emanuelsourcing.com; tfrank@versapress.com; ckober@versapress.com
	Bound Books - Bal	999	Not Selected	1049	949	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: rick@emanuelsourcing.com; tfrank@versapress.com; ckober@versapress.com