

Job# 41137

Date: 4/10/2023

PURCHASE ORDER

70833MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
5000 (3% Maximum Over Run) NO UNDER RUN	Title: 223214 / LUTHER'S SMALL CATECHISM WITH EXPLANATION - 2017 SPIRAL BOUND ED. For: Concordia Publishing House - Follow enclosed specs - 5,000 Copies @ \$2.34 / book (Per attached) - Use 48" x 40", 4-Way - P-1 Pallet(s) - Ship per shipping instructions provided with materials. - Carton label enclosed with materials Send 2 sample books to Versa Press, Inc. Ship signatures: 05/02/2023 The Bindery to ship: 06/12/2023	2.34
Job No: J23-52438	Total Price: \$11,700.00	

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

DATE

04/10/23

DATE NEEDED

06/12/23

VENDOR

THE BINDERY

QUOTE NUMBER

Q69675

ATTENTION

ERIC FEUERSTEIN

VERSA PRESS CONTACT

MARK SANDERS

TITLE

223214 / LUTHER'S SMALL CATECHISM WITH EXPLANATION - 2017

PUBLISHER

CONCORDIA PUBLISHING HOUSE

RUN QUANTITY

5,000

TOTAL PAGES

448

TEXT TRIM SIZE

6 7/8

OBLONG

NO

NUMBER OF SIGNATURES

14 32's ☐ 24's ☐ 18's ☐ 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/8

SEQUENCE OF SIGNATURES

1 - 14 32's

TEXT STOCK

50 # Natural Offset

PPI

500

COVER STOCK

14 Pt. C1S Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☐ Perfect ☐ Otabind ☐ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☒ Double Wire-O (Color) **Black** ☐ GBC (color)
☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ (see note below)

Special Instructions

PLEASE CARTON PACK SO THAT THE WIRE-O DOES NOT PRESS INTO FRONT OR BACK**COVER OF THE OTHER BOOKS IN THE CARTON. - CLIENT NOTE.****PACK SAME CARTON QUANTITY AS PREVIOUS PRINTING.****REPRINT REFERENCE; J22-50625 / PO 64411MS / 3-28-23.**

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 3/7/2023
TO: Hailie Johnson
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q69675

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 8:30 - 3:30

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

- cut covers to signature size
- gather signatures and covers
- 4-side trim to 6-7/8" x 10" (10" spine)
- punch holes for binding
- bind with a black wire loop (Wire-O) binding on the 10" edge
- bulk pack in cartons

Quantity: see below

You furnish:

- 2 covers-2pp on 14pt C1S
224 sheets on 50# offset
- Text is furnished as folded signatures (14-32pp)
 - Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
 - Folded sigs must have closed spine (no z-folds)
 - Heavy paper (>5pt) must have grain parallel to the spine
 - Covers furnished on press sheets for us to trim to the same size as the signatures
 - All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 5,000 books \$2.34 per book
7,500 \$2.26
10,000 \$2.20

- Prices include cartons
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

Standard Shipping Instructions

CONCORDIA PUBLISHING HOUSE

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP YOU MUST CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions: **DO NOT SHIP BY YRC.**

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	True	True	False	True
Bill Of Lading:	True	False	False	False	True	False	False
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	Bal	Shipping-CONCORDIA PUBLISHING HOUSE 3558 SOUTH JEFFERSON AVENUE ST. LOUIS	MO	Common Carrier 63118	ITEM# 223214; PO# 10904 & THE TITLE MUST BE PRINTED ON THE PACKING LIST & THE BOL.WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org; mike.resendez@cph.org; mark.jarus@cph.org; charlie.carretti@cph.org; mschwinn@versapress.com; hjohnson@versapress.com

Phone: 314-268-1000

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 8 AM - 4 PM MON-FRI

Payment Type: 3rd Party Bill

Location Instr: **5 OR MORE PALLETS REQUIRE A DELIVERY APPOINTMENT.**

Bill To Information

VERSA PRESS, INC.
1465 SPRING BAY ROAD
EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	2	Shipping-CONCORDIA PUBLISHING HOUSE ATTN: SAMPLES DEPT. 3558 SOUTH JEFFERSON AVENUE ST. LOUIS	MO	Ground 63118	ITEM# 223214; PO# 10904 & THE TITLE MUST BE PRINTED ON THE PACKING LIST. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org; mike.resendez@cph.org; charlie.carretti@cph.org; mark.jarus@cph.org; mschwinn@versapress.com; hjohnson@versapress.com

Phone: 314-268-1000

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

From Versa Press to Concordia Publishing House

223214 / LUTHER'S SMALL CATECHISM WITH EXPLANATION

ITEM NO. 223214



JOB NO. 417045



QTY/BOX



P.O. NO.: 10904



ISBN 978-0-7586-6207-1



Bindery Work Order

Page: 1

JobNo: J23-52438 Q23-54205 Status Group: 2316.5				Box No:		Qty / Stack:	
Sales Rep: MS Order Entry: RW Planner: MS2				No of Boxes:		No. Stacks:	
CONCORDIA PUBLISHING HOUSE 35				Books / Box:		Maj. Sheets:	
223214 / LUTHER'S SMALL CATECHISM WITH EXPLANATION				Max Box Wt: N/A		Min. Sheets:	
ISBN: PO: 10904				Label Box: 1 End & 1 Side		Top Sheets:	
Reprint: J22-50625 Due Date: 4/21/2023				Pallet Size: 48" x 40", 4-Way - P-1			
Trim Size : 6 7/8 x 10 Spine : 0.94				Max PalletHt: 45"			
Trim Size (mm): Non-Standard Spine (mm): 23.9				Recipe: 0		Recipe Name: None	
Number Books: 5000				No Layers: 0		Toggle: 0	
No64s: No32s: 14 No18s:				Pattern: 0		Boxer Per Layer: 0	
No16s: 0 No12s: No8s: 0				Boxes Per Skid: 0			
No6s:				Comments:			
Max Run: 5150 Min Run: 5000							

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books	2	Send With Load	0	0	ITEM# 223214; PO# 10904 & THE TITLE MUST BE PRINTED ON THE PACKING LIST. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org;mike.resendez@cph.org;charlie.carretti@cph.org;mark.jarus@cph.org; mschw inn@versapress.com; hjohnson@versapress.com
	Bound Books - Bal	4998	Common Carrier	5148	4998	ITEM# 223214; PO# 10904 & THE TITLE MUST BE PRINTED ON THE PACKING LIST; WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org;mike.resendez@cph.org;charlie.carretti@cph.org;mark.jarus@cph.org; mschw inn@versapress.com; hjohnson@versapress.com