Job# 40025

Date: 3/8/2023

PURCHASE ORDER



VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION		UNIT PRICE			
10500	Title: MEN WHO MET THE KING		0.14			
(5%	For: Emmaus Worldwide					
Maximum Over Run)	- Follow enclosed specs					
(5%	- 10,500 Copies @ \$ 0.14 / Each per Quote Q69580					
Maximum Under Run)	- Ship per attached shipping instructions.					
	Use 48" x 40", 4-Way - P-1 pallets					
	Carton label(s) enclosed with materials.					
	Send 2 sample books to Versa Press, Inc.					
	Ship signatures: 04/26/2023		** *			
	The Bindery to Ship: 05/10/2023		P			
			,			
.c.						
ļ						
Job No:	J23-51547	Total Price:	\$1,470.00			

ORDERED BY: Mark Sanders

RECEIVED:

THE BINDERY - BIND ORDER

TYPE OF BINDING: PERFECT [X] Use this sheet or provide all information on your Purchase Order OTABIND[]

DATE						
3/8/23	DATE NEEDED					
CUSTOMER NAME		05/10/23				
VERSA PRESS for EMM	AUS WORLDWIDE					
PERSON TO CONTACT						
MARK SANDERS						
TITLE OF JOB						
MEN WHO MET THE KING						
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES				
10,500	48	1 - 32, 1 - 16				
SEQUENCE OF SIGNATURES						
1 - 16, 1 - 32 TRIM SIZE						
5 1/2" X 8 1/2"	HEAD T	COTTER TRIM				
PACKING INSTRUCTIONS	1/8′	1/16"				
x	CARTONS BY THE BIND	ERY CARTONS FURNISHI	ED			
SPECIAL PACKING INSTRUCTIONS						
			_			
BODYSTOCK 50# 520 PPI white of	fset					
COVER STOCK						
10 Pt. C1S Gloss Lam	inated					
DRILLING HOLE SIZE	SPACING					
FOLDING						
	☐ BY THE BINDERY	X BY OTHERS VERSA				
COVER SCORE	2 SIDES					
		4 SIDES (SIDE GLUE)				
SIDE WIRE STITCH						
DELIVERY OR PICK-UP INSTRUCTION	IS					
			-			
			-			
			-			



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors

DATE:

2/28/2023

TO:

Shelly Buttrum

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

O69580

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

cut covers

gather signatures

perfect bind books (PUR perfect bind)

• 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)

· bulk pack in cartons

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

24 sheets on 50# offset

• Text is furnished as folded signatures (1-16pp,1432pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

· Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

Sigs are furnished skid packed or in skid tubs

· UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

10,500 books

\$0.14 per book

21.000

\$0.12

31,500

\$0.11

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein

Scott Rooney

Jane Stire

Krista Kolstad 763-201-2715

Mike Cress 763-201-2725

763-201-2732

763-201-2704

763-201-2735

Standard Shipping Instructions

EMMAUS WORLDWIDE

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS

& WEIGHTS FOR A FREIGHT CARRIER.

Special Instructions:

Hold & Ship with Job# J23-51548.

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	False	True	True	False	True	False	True
Bill Of Lading:	False	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Qty Product All

Branch Name

Contact Name

Ship Method

Ship Instructions

Bound

Shipping-EMMAUS

WORLDWIDE

801 JACKSON STREET

Common Carrier

WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE

FOLLOWING EMAIL ADDRESSES: astoltz@emmausworldwide.org; erobinson@emmausworldwide.org; ekerns@emmausworldwide.org; kmeng@emmausworldwide.org; bopper@versapress.com;

sbuttrum@versapress.com

Phone:

563-451-8352

DUBUQUE

Ext:

IA

Fax:

52001

Carrier Name: Not Selected

CarrierAcctNo:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information

Forward Information

Dock Hours: 8 AM -10 AM & 1 PM -3 PM

VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL 61611

PH# 309-822-8272

EMMAUS WORLDWIDE

978-1-59387-473-5

MEN WHO MET THE KING

Bindery Work Order

Page: 1

JobNo: J23-51547 Q23-53727 2316.4 Box No: Qty / Stack: Status Group: Sales Rep: ВО Order Entry: DD MS2 No of Boxes: No. Stacks: Planner: Books / Box: Maj. Sheets: EMMAUS WORLDWIDE 1242 MEN WHO MET THE KING Max Box Wt: NA Min. Sheets: ISBN: PO: 1285 Label Box: 1 End Top Sheets: Due Date: 4/20/2023 Pallet Size: 48" x 40", 4-Way - P-1 Reprint: Trim Size: 5 1/2 x 8 1/2 Spine: 0.13 Max PalletHt: 48" Trim Size (mm): 139.7 X 215.9 Recipe Name: None Spine (mm): 3.3 Recipe: Number Books: 10500 No Layers: Toggle: 0 No64s: No32s: 1 No18s: Pattern: Boxer Per Layer: 0 No16s: 1 No12s: No8s: Boxes Per Skid: No6s: Comments: Max Run: 11025 Min Run: 9975

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	10500	Common Carrier	11025	9975	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST &THE BOL TO THE FOLLOWING EMAIL ADDRESSES: astoltz@emmausw orldw ide.org;erobinson@emmausw orldw ide.org;ekerns@emmausw orldw ide.org;kmeng@emmausw orldw ide.org; bopper@versapress.com; sbuttrum@versapress.com