

40015

Date: 3/7/2023

PURCHASE ORDER

70311HG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery8309 Brooklyn BlvdBrooklyn Park, MN 55445Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
10000	Title: THE POCKET MONEY BLUES	0.14
5% Maximum Over Run	For: Kane Miller Books - Follow enclosed specs	
5% Maximum Under Run	- 10,000 Copies @ \$.14 Each (Quote # Q68674, dated 12/12/22) - Similar jobs may be binding at the same time - please keep jobs well marked & separated. Carefully match the cover with its respective text. - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-25 pallets Send 2 sample books to Versa Press, Inc. Ship folded signatures of the text & flat press sheets of the cover: 4/28/23 Delivery date: The Bindery to ship 5/08/23	
Job No: J23-50479	Total Price: \$1,400.00	

ORDERED BY: **Howard Gerdom**

RECEIVED :

VERSA PRESS, INC.

DATE

03/07/23

DATE NEEDED

05/08/23

VENDOR
THE BINDERYQUOTE NUMBER
Q68674ATTENTION
ERIC FEUERSTEINPERSON TO CONTACT
HOWARD GERDOM

TITLE

The Pocket Money Blues

PUBLISHER

KANE MILLER

RUN QUANTITY

10000

TOTAL PAGES

48

TEXT TRIM SIZE

5

X

OBLONG

7 3/4

NUMBER OF SIGNATURES

1

32's

24's

18's

1

16's

12's

8's

6's

4's

2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-16, 1-32

TEXT STOCK

45# NATURAL OFFSET

PPI

400

COVER STOCK

10PT C1S with Gloss Lamination

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒ Folded Ungathered Signatures☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect☐ Otabind☒ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Cover (J23-50479- flat press sheets furnished), text (J23-50479 -
folded signatures for 1 - 16 pager & 1 - 32 pager furnished).

Perfect Bind with PUR Glue, trim to 5 x 7-3/4.

Estimate



DATE: 12/12/2022
TO: Denise Fandel
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q68674

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-34

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *The Backyard Mystery*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7-3/4" (7-3/4" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish:

- 1 cover-wraparound for perfect binder on 10pt C1S
- 24 sheets on 50# offset
- Text is furnished as folded signatures (1-16pp, 1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

10,000 books	\$0.14 per book
15,000	\$0.13
20,000	\$0.12

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725

Finish With Us!

Standard Shipping Instructions

KANE MILLER BOOKS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A CARREIR.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method
Sample Books	2	Office-KANE MILLER BOOKS	KIRA LYNN	Ground
		3990 OLD TOWN AVE.		
		A-205		
		SAN DIEGO	CA	92110
	Phone:	619-310-5474	Ext:	Fax:

Ship Instructions

**WHEN BOOKS SHIP YOU MUST
EMAIL A COPY OF THE PACKING
LIST TO THE FOLLOWING EMAIL
ADDRESSES:**

Kira@KaneMiller.com;
vatherton@versapress.com;
dfandel@versapress.com

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Bal	Shipping-EDUCATIONAL DEVELOPMENT CORP. 5402 S. 122ND EAST AVE		Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Kira@KaneMiller.com; vatherton@versapress.com; dfandel@versapress.com;
		TULSA	OK	74146	

Phone: 800-475-4522

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3RD Party Bill

Location Instr:

Bill To Information

VERSA PRESS, INC.
1465 SPRING BAY ROAD
EAST PEORIA, IL 61611
PH# 309-822-8272

Forward Information

KANE MILLER BOOKS

TITLE: THE POCKET MONEY BLUES

Binding: PAPER

Carton Dimensions:

X X

CTN QTY:



CTN WGT: Lbs.

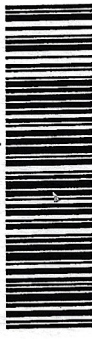


ISBN 13: 978-1-68464-669-2



(01)1978168464669

COVER PRICE: \$ 4.99 USD



(9012Q) 0499 USD

Bindery Work Order

JobNo: J23-50479 Q22-67231 Status Group: 2315.1		Box No:		Qty / Stack:	
Sales Rep: VA Order Entry: TS2 Planner: HG		No of Boxes:		No. Stacks:	
KANE MILLER BOOKS 6257		Books / Box:		Maj. Sheets:	
THE POCKET MONEY BLUES		Max Box Wt: 40 lbs		Min. Sheets:	
ISBN: PO: PO002673		Label Box: 1 End & 1 Side		Top Sheets:	
Reprint: Due Date: 4/10/2023		Pallet Size: 48" x 40", 4-Way - P-25			
Trim Size : 5 x 7 3/4 Spine : 0.16		Max PalletHt: 48"			
Trim Size (mm): Non-Standard Spine (mm): 4.1		Recipe: 0		Recipe Name: None	
Number Books: 10000		No Layers: 0		Toggle: 0	
No64s: No32s: 1 No18s:		Pattern: 0		Boxer Per Layer: 0	
No16s: 1 No12s: No8s: 0		Boxes Per Skid: 0			
No6s:		Comments:			
Max Run: 10500 Min Run: 9500					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books	2	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: Kira@KaneMiller.com; vatherton@versapress.com; dfandel@versapress.com
	Bound Books - Bal	9998	Common Carrier	10498	9498	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Kira@KaneMiller.com; vatherton@versapress.com; dfandel@versapress.com