

Date: 3/7/2023

PURCHASE ORDER

70310HG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
10000	Title: THE BEST DAY EVER	0.14
5% Maximum Over Run	For: Kane Miller Books - Follow enclosed specs	
5% Maximum Under Run	- 10,000 Copies @ \$.14 Each (Quote # Q68674, dated 12/12/22) - Similar jobs may be binding at the same time - please keep jobs well marked & separated. Carefully match the cover with its respective text. - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-25 pallets Send 2 sample books to Versa Press, Inc. Ship folded signatures of the text & flat press sheets of the cover: 4/28/23 Delivery date: The Bindery to ship 5/08/23	

Job No: **J23-50478**

Total Price: **\$1,400.00**

ORDERED BY: **Howard Gerdorm**

RECEIVED :

VERSA PRESS, INC.

DATE

03/07/23

DATE NEEDED

05/08/23

VENDOR

THE BINDERY

QUOTE NUMBER

Q68674

ATTENTION

ERIC FEUERSTEIN

PERSON TO CONTACT

HOWARD GERDOM

TITLE

The Best Day Ever

PUBLISHER

KANE MILLER

RUN QUANTITY

10000

TOTAL PAGES

48

TEXT TRIM SIZE

5

X

OBLONG

7 3/4

NUMBER OF SIGNATURES

1

32's

24's

18's

1

16's

12's

8's

6's

4's

2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-16, 1-32

TEXT STOCK

45# NATURAL OFFSET

PPI

400

COVER STOCK

10PT Cls with Gloss Lamination

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒ Folded Ungathered Signatures☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect☐ Otabind☒ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Cover (J23-50478- flat press sheets furnished), text (J23-50478 - folded signatures for 1 - 16 pager & 1 - 32 pager furnished).**Perfect Bind with PUR Glue, trim to 5 x 7-3/4.**

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 12/12/2022
TO: Denise Fandel
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q68674

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *The Backyard Mystery*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7-3/4" (7-3/4" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
24 sheets on 50# offset

- Text is furnished as folded signatures (1-16pp, 1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

10,000 books	\$0.14 per book
15,000	\$0.13
20,000	\$0.12

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!