



# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE 2/27/23		DATE NEEDED 05/01/23
CUSTOMER NAME VERSA PRESS for Zebra International Productions		
PERSON TO CONTACT MARK SANDERS		
TITLE OF JOB Barefoot Champions		
QUANTITY 2,000	NUMBER OF PAGES 32	NUMBER OF SIGNATURES 1 - 32
SEQUENCE OF SIGNATURES 1 - 32		
TRIM SIZE 5 1/4" X 7 5/8"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS _____ _____ _____		
BODY STOCK 60# 444 PPI Offset		
COVER STOCK 12 Pt. C1S Gloss Laminated		
DRILLING HOLE SIZE	SPACING	
FOLDING <input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA		
COVER SCORE	<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)	

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS _____ _____ _____
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Estimate



theBindery  
INNOVATIVE BINDING SOLUTIONS

DATE: 2/13/2023  
TO: Angie Eichhorn  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q69399

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Barefoot Champion**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/4" x 7-21/32" (7-21/32" bind edge)
- bulk pack in cartons

Quantity: 2,000 books all one version

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 60# offset

- Text is furnished as folded signatures (2-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.30 per book  
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

200  
300

#### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

Finish With UBI

2/28/2023

12:31:45 PM

**Bindery Work Order**

Page: 1

Job No: <del>J23-51149</del> Q23-52775 Status Group: <del>2315.1</del>		Box No: No Box Qty / Stack:	
Sales Rep: <del>RR</del> Order Entry: <del>KC</del> Planner: <del>MS2</del>		No of Boxes: No. Stacks:	
ZEBRA INTERNATIONAL PRODUCTIONS 4805		Books / Box: Approx Maj. Sheets:	
THE BAREFOOT CHAMPION		Max Box Wt: 40 lbs Min. Sheets:	
ISBN: <del>PO:</del>		Label Box: 1 End Top Sheets:	
Reprint: Due Date: <del>4/10/2023</del>		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 5 1/4 x 7 5/8 Spine: 0.12		Max PalletHt: N/A	
Trim Size (mm): Non-Standard Spine (mm): 3.0		Recipe: 0 Recipe Name: None	
Number Books: 2000		No Layers: 0 Toggle: 0	
No64s: No32s: 1 No18s:		Pattern: 0 Boxer Per Layer: 0	
No16s: 0 No12s: No8s: 0		Boxes Per Skid: 0	
No6s:		Comments:	
Max Run: 2100 Min Run: 1900			

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books	2	Ground	0	0	MUST USE FED EX
	Bound Books - Bal	1998	Common Carrier	2098	1898	

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books - Advances	2	Star Bright Books 13 Landsdowne Street	Jiyoung	Ground	Must use FedEx

Phone: 617-354-1300

Carrier Name: FedEx

CarrierAcctNo: 882180638

Payment Type: 3rd Party

<p>Please send 2 sample copies to the above address via FedEx Ground and 3rd Party Billed to account 882180638.</p>	
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<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books -	Balance	Star Bright Books 13 Landsdowne Street  Cambridge	MA	Common Carrier	
	Phone: 617-354-1300			02139	
Carrier Name:				Dock Hours:	
Payment Type:					
Location Instr:	Please contact Cindy Scalf for routing instructions.				

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StandardShippingInstructions



**ZEBRA INTERNATIONAL  
PRODUCTIONS**

**978-1-59572-705-3**

**THE BAREFOOT CHAMPION**

**QTY:                      WT:                      Lbs**