Date: 1/30/2023

PURCHASE ORDER

69684MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116) To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE					
2000	Title: THE SURPRISING PURPOSE OF ANGER PRINT PLUS						
(5% Maximum	For: Independent Publishers Group						
Over Run)	- Follow enclosed specs						
(5% Maximum	- 2000 Copies @ \$ 0.31 / Each per Quote Q69019						
Under Run)	- Ship per attached shipping instructions.						
	Use 48" x 40", 4-Way - P-1 pallets						
	Carton label(s) enclosed with materials.						
	Send 2 sample books to Versa Press, Inc.						
	Ship signatures: 03/21/2023	÷					
	The Bindery to Ship: 04/03/2023						
		= ×					
Job No:	J23-50542 Total Price:	\$620.00					

ORDERED BY: Mark Sanders

RECEIVED:

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X] e Order OTABIND []

DATE		DATEN	FFFF			
1/30/23	DATE NEEDED 04/03/23					
CUSTOMER NAME		04/0	73723			
VERSA PRESS for	INDEPENDENT PUBLISHERS	GROUP				
PERSON TO CONTACT						
MARK SANDERS						
TITLE OF JOB		***************************************				
THE SURPRISING I	PURPOSE OF ANGER					
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES				
2,000	48		1 - 16, 1 - 32			
SEQUENCE OF SIGNATURES			1 10, 1 32			
1 - 16, 1 - 32						
TRIM SIZE	HEAD 1	TRIM	GUTTER TRIM			
5 3/8" X 8 3/8"	1/8					
PACKING INSTRUCTIONS	1/0		1/16"			
	X CARTONS BY THE BIND)FRY	☐ CARTONS FURNISH			
SPECIAL PACKING INSTRUCT		/ I	CANTONS FORMISH			
BODY STOCK						
60# 444 PPI OFFS	ET					
COVER STOCK						
10 Pt. C1S Gloss	Laminated					
DRILLING HOLE SIZE	SPACING					
DIVIDEL OIZE	SPACING					
FOLDING						
FOLDING	PV THE DINDERY					
COVERGOODS	BY THE BINDERY		X BY OTHERS VERSA			
COVER SCORE						
	2 SIDES	4 S	IDES (SIDE GLUE)			
CIDE WIDE CT	ITOU					
SIDE WIRE ST						
DELIVERY OR PICK-UP INSTRI	JCTIONS					

Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 30 - 30

DATE:

1/17/2023

TO:

Laurie Ullrich

Versa Press. Inc.

FROM:

Eric Feuerstein

QUOTE:

069019

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated...

Project:

The Surprising Purpose Of Anger

· cut covers

· gather signatures

perfect bind books (PUR perfect bind)

• 3-side trim to 5-3/8" x 8-3/8" (8-3/8" bind edge)

· bulk pack in cartons

Quantity:

see below

You furnish:

1 covers-2pp on 10pt C1S

24 sheets on 60# offset

• Text is furnished as folded signatures (1-16pp,1-32pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

· Sigs are furnished skid packed or in skid tubs

UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

2,000 books

\$0.31 per book

2,500

\$0.27

3,000

\$0.24

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732 Scott Réoney 763-201-2704 Jane Stire 763-201-2735 Krista Kolstad 763-201-2715 Mike Cress 763-201-2725

Standard Shipping Instructions

INDEPENDENT PUBLISHERS GROUP

		ARE READY	TO SHIP CON	TACT CINDY	SCALF WITH	TOTAL COUNTS & WEIGHTS FOR
HOV	V TO SHIF.					
PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
False	False	False	False	True	False	False
False	False	False	False	False	False	False
False	False	False	False	False	False	False
PUBI 600 F CHIC none: 773	LISHERS GF PULASKI RO AGO	ROUP	IL Ext:	606	24	MUST APPLY 2 CUSTOMER PROVIDED IPG PALLET LABELS TO TWO SIDES OF EACH PALLET OF BOOKS BEFORE SHIPPING.
Carrier Name: Not Selected CarrierAcctNo:				Doc	k Hours:	
i <mark>gned</mark>						
			,			
II To Info	rmation				Forward	Information
i	PO# False False False False CHICATION 773	PO# ISBN False False False False False False False False Branch Name Shipping-INDEPE PUBLISHERS GF 600 PULASKI RO CHICAGO none: 773-722-5527 cted CarrierAc	PO# ISBN Title False Branch Name Shipping-INDEPENDENT PUBLISHERS GROUP 600 PULASKI ROAD CHICAGO none: 773-722-5527 cted CarrierAcctNo: igned	PO# ISBN Title Ship Instr False Branch Name Contact Shipping-INDEPENDENT PUBLISHERS GROUP 600 PULASKI ROAD CHICAGO IL none: 773-722-5527 Ext: cted CarrierAcctNo: igned	PO# ISBN Title Ship Instr Loc Instr False False False False True False Branch Name Contact Name Shipping-INDEPENDENT PUBLISHERS GROUP 600 PULASKI ROAD CHICAGO IL 606 none: 773-722-5527 Ext: Faise Contact Name Shipping-INDEPENDENT C	PO# ISBN Title Ship Instr Loc Instr Versa False False False False True False Branch Name Shipping-INDEPENDENT PUBLISHERS GROUP 600 PULASKI ROAD CHICAGO IL 60624 Tone: 773-722-5527 Ext: Fax: cted CarrierAcctNo: Dock Hours:

TITLE: THE SURPRISING PURPOSE OF ANGER

AUTHOR: MARSHALL B. ROSENBERG, PHD

PUBLISHER: PUDDLEDANCER PRESS

PPON: 012523/44501

BARCODE

PRINTING #:13

PRINTED IN USA

ON SALE:

(251) 012523/44501 CTN QTY:

(5) 13) CTN WGT:

ISBN 13: 978-1-892005-15-1

(01)19781892005158

COVER PRICE: \$06.95USD



Customer Provided Pallet Tongs. Must Put 2 on Each Skid Publisher: PuddleDancer Press

2690293W

IPGPublisher ASN

1/31/2023

12:25:05 PM

Bindery Work Order

Page: 1

JobNo: J23-50542 Q23-50732 Status Group: 2311.3 Box No: Qty / Stack: MS2 MW Order Entry: KC Planner: No of Boxes: No. Stacks:

Books / Box: Maj. Sheets: INDEPENDENT PUBLISHERS GROUP 2394

THE SURPRISING PURPOSE OF ANGER

Max Box Wt: N/A Min. Sheets:

ISBN: PO: 012523/44501 Label Box: 1 End & 1 Side Top Sheets:

48" x 40", 4-Way - P-1 Reprint: Due Date: 3/15/2023 Pallet Size: Trim Size: 5 3/8 x 8 3/8 0.15 Max PalletHt: N/A Spine:

Trim Size (mm): 136.5 X 212.7 Spine (mm): 3.8 Recipe: Recipe Name: None

Number Books: 2000 No Layers: Toggle:

No64s: No32s: 1 No18s: Pattern: 0 Boxer Per Layer: 0

No16s: 1 No12s: No8s: Boxes Per Skid:

No6s: Comments: Max Run: 2100 Min Run: 1900

Status Product Description Qty Ship Method Max Run Min Run Instructions **Bound Books** 2000 Common Carrier 2100 MUST APPLY 2 CUSTOMER PROVIDED IPG PALLET LABELS TO TWO SIDES OF EACH PALLET OF BOOKS BEFORE SHIPPING.