

Date: 2/28/2023

PURCHASE ORDER

70178KG-OBLG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: MAKING AND TINKERING WITH STEM #1130	0.53
(5% Maximum Over Run)	For: National Assoc For The Education Of Young Children	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 1500 Copies @ \$ 0.53 / Each	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-25	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 03/17/2023	
	The Bindery to Ship: 04/07/2023	
Job No:	J23-51313	Total Price: \$795.00

ORDERED BY: Kelli Gatton

RECEIVED : _____

VERSA PRESS, INC.

DATE

02/28/23

DATE NEEDED

04/07/23

VENDOR

THE BINDERY

ATTENTION

ERIC FEUERSTEIN

QUOTE NUMBER

Q69395

VERSA PRESS CONTACT

KELLI GATTON

TITLE

MAKING AND THINKING WITH STEM #1130

PUBLISHER

NATIONAL ASSOC FOR THE EDUCATION OF YOUNG CHILDREN

RUN QUANTITY

1,500

TOTAL PAGES

144

TEXT TRIM SIZE

10

X

OBLONG ☒ YES

8

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☐ 18's ☒ 9 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

9-16'S

TEXT STOCK

60 # COATED MATTE

PPI

626

COVER STOCK

10 Pt. C1S MATTE Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect☐ Otabind☒ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☐ MUST PACK 40/CARTON

Special Instructions

Estimate



DATE: 2/10/2023
TO: Andy Guzman
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q69395

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Making And Tinkering With Stem*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10" x 8" (8" bind edge)
- bulk 40 pack in cartons

Quantity: 1,500 books all one version

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

72 sheets on 60# matte text

- Text is furnished as folded signatures (9-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.53 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

3/1/2023

2:51:52 PM

Bindery Work Order

Page: 1

JobNo: J23-51313	Q23-52727	Status Group: 2309.4	Box No: No Box	Qty / Stack:
Sales Rep: RM	Order Entry: ST1	Planner: KG1	No of Boxes:	No. Stacks:
NATIONAL ASSOC FOR THE EDUCATION OF YOUNG CHILDREN			Books / Box:	Approx Maj. Sheets:
4678			Max Box Wt: 35 lbs	Min. Sheets:
MAKING AND TINKERING WITH STEM #1130			Label Box: 1 End & 1 Side	Top Sheets:
ISBN: PO:			Pallet Size: 48" x 40", 4-Way - P-25	
Reprint: J19-07604 Due Date: 3/27/2023			Max PalletHt: 49"	
Trim Size: 10 x 8	Spine: 0.27		Recipe: 0	Recipe Name: None
Trim Size (mm): Non-Standard	Spine (mm): 6.9		No Layers: 0	Toggle: 0
Number Books: 1500			Pattern: 0	Boxer Per Layer: 0
No64s: No32s: No18s:			Boxes Per Skid: 0	
No16s: 9 No12s: No8s: 0			Comments:	
No6s:				
Max Run: 1575	Min Run: 1425			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	1500	Common Carrier	1575	1425	

TITLE: MAKING AND TINKERING WITH STEM #1130

AUTHOR: HEROMAN, CATE

ON SALE:

PUBLISHER: NATIONAL ASSOC FOR THE EDUCATIO PRINTED IN USA

PPON:



(251)

BARCODE

EAN

PRINTING #: 00000



(10) 00000

CTN QTY: 40



(30) 40

CTN WGT: Lbs.



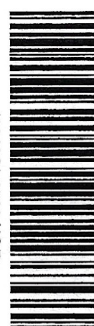
(3401)

ISBN 13: 978-1-938113-28-4



(01)19781938113281

COVER PRICE: \$25.00USD



(9012Q) 2500 USD

Product Qty Branch Name Contact Name Ship Method Ship Instructions

Bound Books

-INGRAM PUBLISHER

Common Carrier

SERVICES
CONSORTIUM-NAEYC

210 AMERICAN DRIVE

JACKSON

TN

38301

Phone: 731-988-4440

Ext: 1305

Fax:

Carrier Name

CarrierAcctNo:

Dock Hours: 7 AM - 2:30 PM-M-F

Payment Type:

eMail:

Location Instr:

Please Contact Cindy Scalf for routing instructions.

Bill To Information

Unassigned

Unassigned

Forward Information

Unassigned

Unassigned