

39867

Date: 2/2/2023

PURCHASE ORDER

69758MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery8309 Brooklyn BlvdBrooklyn Park, MN 55445Attn: Eric Feuerstein

| QUANTITY | DESCRIPTION | UNIT PRICE |
|----------------------------|--|-------------------------|
| 5000 | Title: FOLLOWING THE CALL, 3RD PRINTING | 1.29 |
| 5% Maximum Over Run | For: Plough Publishing House - Follow enclosed specs | |
| 5% Maximum Under Run | - 5,000 Copies @ \$ 1.29 Each - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship Signatures & Covers: 03/17/2023 The Bindery ship date : 03/31/2023 | |
| Job No: | J23-50421 | Total Price: \$6,450.00 |

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

DATE

02/02/23

DATE NEEDED

03/31/23

VENDOR
THE BINDERYQUOTE NUMBER
Q65131R2ATTENTION
ERIC FEUERSTEINPERSON TO CONTACT
Mark Sanders

TITLE

FOLLOWING THE CALL

PUBLISHER

PLOUGH PUBLISHING

RUN QUANTITY

5000

TOTAL PAGES

400

TEXT TRIM SIZE

5 1/2**X**OBLONG ☐**8**

NUMBER OF SIGNATURES

12 32's ☐ 24's ☐ 18's **1** 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-32, 1-16, 11-32's

TEXT STOCK

50# NATURAL OFFSET

PPI

400

COVER STOCK

12PT C1S Matte Lamination

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ **X** Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ **X** Perfect☐ Otabind☐ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☒ **X** Other **Hinge score**

PACKING INSTRUCTIONS

☒ **X** Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ **X** **MUST PACK 20/CTN**

Special Instructions

Score & fold covers with 3-1/2" flaps**Perfect bind with 1/16" overhang****randomly insert blow in card**

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 2/1/2023
TO: Matt Hamilton
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q65131R2

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Following the Cell*

- cut covers
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 5" (5" bind edge)
- Score and Fold Covers for 3.5" Flap
- bulk pack in cartons

Quantity: 5,000 books all one version

You furnish:

- 1 cover-wraparound for perfect binder on 10pt C1S
- 200 sheets on 50# offset
- 1 reply card on 10pt stock
- Books are furnished collated 1-up with slipsheets between books
- Sheets are oversized with 1/8" to 1-9/16" for us to trim
- Covers laid out for a perfect bound book allowing an 1/8" overhang from untrimmed book block at head and foot, are furnished separate on press sheets for us to trim
- Cover stock should have grain running parallel to spine to help prevent cracking
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$1.29 per book
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

Standard Shipping Instructions

PLOUGH PUBLISHING HOUSE

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: WHEN BOOKS ARE READY TO SHIP YOU MUST CONTACT CINDY SCALF @ VERSA PRESS TO GET AUTHORIZATION TO SHIP THE BALANCE OF BOOKS BEFORE THEY CAN SHIP.

Special Instructions:

| | PO# | ISBN | Title | Ship Instr | Loc Instr | Versa | Email |
|-----------------|-------|-------|-------|------------|-----------|-------|-------|
| Packing List: | True | True | True | False | True | False | True |
| Bill Of Lading: | True | False | False | False | True | False | True |
| Skid Topper: | False | False | True | False | False | False | False |

| Product | Qty | Branch Name | Contact Name | Ship Method | Ship Instructions |
|-------------|-----|--|----------------------------------|---|--|
| Bound Books | Bal | Shipping-INGRAM PUBLISHER SERVICES C/O PLOUGH PUBLISHING 210 AMERICAN DRIVE JACKSON Phone: 731-988-3129 | TN Ext: 51305 | Common Carrier 38301 Fax: | DO NOT SHIP UNTIL RELEASED BY VERSA PRESS. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: miriamburleson@ccimail.com; mhamilton@versapress.com; dfandel@versapress.com |

Carrier Name: ABF

CarrierAcctNo:

Dock Hours: 7 AM - 2:30 PM M-F

Payment Type: 3rd Party Bill

Location Instr: A DELIVERY APPOINTMENT IS REQUIRED ON ALL TRUCKLOADS.
BOL MUST BE MARKED WITH "DEADHEAD PER ANDY UPCHURCH"

| Bill To Information | Forward Information |
|----------------------------|---------------------|
| DEADHEAD PER ANDY UPCHURCH | |

Standard Shipping Instructions

| <u>Product</u> | <u>Qty</u> | <u>Branch Name</u> | <u>Contact Name</u> | <u>Ship Method</u> | <u>Ship Instructions</u> |
|------------------------------|------------|--|-----------------------|-----------------------|--|
| Sample Books | 4 | Office-PLOUGH PUBLISHING HOUSE PLOUGH PUBLISHING HOUSE 151 BOWNE DRIVE WALDEN | MIRIAM BURLESON NY | Next Day Air 12586 | MUST SHIP THESE BOOKS ASAP! WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: miriamburleson@ccimail.com; mhamilton@versapress.com; dfandel@versapress.com |
| Carrier Name: UPS | | CarrierAcctNo: 4F360Y | | Dock Hours: | |
| Payment Type: 3rd Party Bill | | | | | |
| Location Instr: | | | | | |

Bill To Information

Forward Information

TITLE: FOLLOWING THE CALL
AUTHOR: CHARLES E. MOORE
PUBLISHER: PLOUGH PUBLISHING HOUSE

ON SALE: 2/2023
PRINTED IN USA

PPON: SPL011623MB



(251) SPL011623MB

BARCODE

EAN

PRINTING #: 04



(10) 04

CTN QTY: 20



(30) 20

CTN WGT: Lbs.

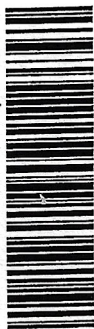


ISBN 13: 978-1-63608-004-8



(01) 9781636080045

COVER PRICE: \$18.00USD



(9012Q) 1800 USD

2/3/2023

2:24:27 PM

Bindery Work Order

Page: 1

| | | | | |
|-------------------------------|--------------------|----------------------|--------------------------------------|--------------------|
| JobNo: J23-50421 | Q23-50948 | Status Group: 2310.4 | Box No: | Qty / Stack: |
| Sales Rep: MH5 | Order Entry: ST1 | Planner: MS2 | No of Boxes: | No. Stacks: |
| PLOUGH PUBLISHING HOUSE | 433 | | Books / Box: | Maj. Sheets: |
| FOLLOWING THE CALL | | | Max Box Wt: 40 lbs | Min. Sheets: |
| ISBN: | PO: SPL011623MB | | Label Box: 1 End & 1 Side | Top Sheets: |
| Reprint: J22-01630 | Due Date: 3/9/2023 | | Pallet Size: 48" x 40", 4-Way - P-25 | |
| Trim Size : 5 1/2 x 8 | Spine : 1.04 | | Max PalletHt: 49" | |
| Trim Size (mm): 139.7 X 203.2 | Spine (mm): 26.4 | | Recipe: 0 | Recipe Name: None |
| Number Books: 5000 | | | No Layers: 0 | Toggle: 0 |
| No64s: No32s: 12 No18s: | | | Pattern: 0 | Boxer Per Layer: 0 |
| No16s: 1 No12s: No8s: 0 | | | Boxes Per Skid: 0 | |
| No6s: | | | Comments: | |
| Max Run: 5250 | Min Run: 4750 | | | |

| Status | Product Description | Qty | Ship Method | Max Run | Min Run | Instructions |
|--------|-----------------------------|------|----------------|---------|---------|--|
| | Sample Books - For Approval | 4 | Next Day Air | 0 | 0 | MUST SHIP THESE BOOKS ASAP! WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: miriamburleson@ccimail.com; mhamilton@versapress.com; dfandel@versapress.com |
| | Bound Books - Bal | 4996 | Common Carrier | 5246 | 4746 | DO NOT SHIP UNTIL RELEASED BY VERSA PRESS. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: miriamburleson@ccimail.com; mhamilton@versapress.com; dfandel@versapress.com |
| | | | | | | |