Date: 2/27/2023

PURCHASE ORDER

70162EA

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY		DESCRIPTION		UNIT PRICE
3000	Title: TEASE MONSTER			0.28
(100 Maximum Over Run)	For: Boys Town Press			
	- Follow enclosed specs			
(0% Maximum Under Run)	- 3,000 Copies @ \$ 0.28 per book (Quote #Q69429)			
	- Use 48" x 40", 4-Way - P-1 Pallet(s)			
	- Ship per attached shipping instructions.			
	Carton label(s) enclosed			
	Send 2 sample books to Versa Press, Inc.			
	Ship signatures:	3/17/23		
	The Bindery to ship:	4/7/23		
Job No:	J23-51311		Total Price:	\$840.00

ORDERED BY: Eric Anderson

RECEIVED:

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X]
n your Purchase Order OTABIND []

DATE		DATE NEEDED				
2/27/23 CUSTOMER NAME		4/7/23				
	Town Drogg					
VERSA PRESS for Bo PERSON TO CONTACT	ys Town Fress					
Eric Anderson						
TITLE OF JOB						
Tease Monster						
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES				
3,000	32	1 - 8, 1 - 24				
SEQUENCE OF SIGNATURES		- -				
1 - 2						
TRIM SIZE	HEAD TRIM	GUTTER TRIM				
9" x 9 "	23/32"	1/4"				
PACKING INSTRUCTIONS	<u> </u>	·				
	X CARTONS BY THE BINDER	Y CARTONS FURNISHED				
SPECIAL PACKING INSTRUCTION	is	_				
** PUR Perfect Bin	d, Hinge score cover 1/4	4" from spine.				
- Double Wall Car	- Double Wall Cartons					
BODY STOCK						
70# 512 PPI COATED	MATTE					
	COVER STOCK					
10 Pt. C1S GLOSS L						
DRILLING HOLE SIZE	SPACING					
FOLDING	□ BY THE BINDERV	DV OTHERS WEREA				
	☐ BY THE BINDERY	X BY OTHERS VERSA				
COVER SCORE	□ 2 CIDEC	□ 4 SIDES (SIDE CLUE)				
	2 SIDES	4 SIDES (SIDE GLUE)				
☐ SIDE WIRE STITE	^ ⊔					
<u>—</u>						
DELIVERY OR PICK-UP INSTRUCTIONS						

Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

2/14/2023

TO:

Andy Guzman

Versa Press, Inc.

FROM:

Eric Feuerstein

OUOTE:

069429

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

HIS My Way Or The Highway TEASE MONSTER

• cut covers to signature size

gather signatures and covers
4-side trim to 9" x 9" (9" spine)

· bulk pack in Double Wall cartons

Quantity:

3,000 books all one version

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# matte text

• Text is furnished as folded signatures (1-24pp,1-8pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Heavy paper (>5pt) must have grain parallel to the spine

• Covers furnished on press sheets for us to trim to the same size as the signatures

• All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

\$0.28 per book

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.