

Date: 3/8/2023

PURCHASE ORDER

70322MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: FORGIVING AND BEING FORGIVEN	0.20
(5% Maximum Over Run)	For: Emmaus Worldwide	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 4000 Copies @ \$ 0.20 / Each per Quote Q69581	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 04/26/2023	
	The Bindery to Ship: 05/10/2023	
Job No:	J23-51548	Total Price: \$800.00

ORDERED BY: Mark Sanders

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 3 / 8 / 23		DATE NEEDED 05 / 10 / 23
CUSTOMER NAME VERSA PRESS for EMMAUS WORLDWIDE		
PERSON TO CONTACT MARK SANDERS		
TITLE OF JOB FORGIVING AND BEING FORGIVEN		
QUANTITY 4,000	NUMBER OF PAGES 40	NUMBER OF SIGNATURES 1 - 32, 1 - 8
SEQUENCE OF SIGNATURES 1 - 8, 1 - 32		
TRIM SIZE 5 1/2" x 8 1/2"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS 		
BODY STOCK 50# 520 PPI white offset		
COVER STOCK 10 Pt. Cls Gloss Laminated		
DRILLING HOLE SIZE	SPACING	
FOLDING <input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA		
COVER SCORE	<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)	

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS
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Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 2/28/2023
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q69581

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Forgiving and Being Forgiven*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
20 sheets on 50# offset

- Text is furnished as folded signatures (1-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

2,000 books	\$0.30 per book
4,000	\$0.20
6,000	\$0.17

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!