Date: 3/8/2023

PURCHASE ORDER

70327MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE	
10500	Title: MEN WHO MET THE KING		
(5% Maximum Over Run)	For: Emmaus Worldwide		
	- Follow enclosed specs		
(5% Maximum Under Run)	- 10,500 Copies @ \$ 0.14 / Each per Quote Q69580		
	- Ship per attached shipping instructions.		
	Use 48" x 40", 4-Way - P-1 pallets		
	Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc.		
	Ship signatures: 04/26/2023		
	The Bindery to Ship: 05/10/2023		
		[
Job No:	J23-51547 Total Price:	\$1,470.00	

ORDERED BY: Mark Sanders

RECEIVED:

THE BINDERY - BIND ORDER

TYPE OF BINDING: PERFECT [X] Use this sheet or provide all information on your Purchase Order OTABIND []

DATE	DATE NEEDED			
3/8/23	0	5/10/23		
CUSTOMER NAME				
VERSA PRESS for	EMMAUS WORLDWIDE			
PERSON TO CONTACT				
MARK SANDERS				
TITLE OF JOB				
MEN WHO MET THE				
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES		
10,500	48	1 - 32, 1 - 16		
SEQUENCE OF SIGNATURES				
1 - 16, 1 - 32				
TRIM SIZE	HEAD TRIM	GUTTER TRIM		
5 1/2" X 8 1/2"	1/8″	1/16″		
PACKING INSTRUCTIONS				
	X CARTONS BY THE BINDERY	CARTONS FURNISHED		
SPECIAL PACKING INSTRUCT	TONS			
BODY STOCK				
50# 520 PPI whit	e offset			
COVER STOCK				
10 Pt. C1S Gloss Laminated				
DRILLING HOLE SIZE	SPACING			
FOLDING				
	BY THE BINDERY	X BY OTHERS VERSA		
COVER SCORE				
	2 SIDES] 4 SIDES (SIDE GLUE)		
SIDE WIRE ST				
DELIVERY OR PICK-UP INSTR	UCTIONS			



8201 Brooklyn Blvd

Phone: 763.201.2800

Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

DATE:

2/28/2023

TO:

Shelly Buttrum

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

069580

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

cut covers

· gather signatures

perfect bind books (PUR perfect bind)

• 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)

bulk pack in cartons

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

24 sheets on 50# offset

• Text is furnished as folded signatures (1-16pp, 1-32pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

· Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• Sigs are furnished skid packed or in skid tubs

 UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

10,500 books

\$0.14 per book

21,000

\$0.12

31,500

\$0.11

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein

Scott Rooney

Jane Stire

Krista Kolstad

Mike Cress

763-201-2732

763-201-2704

763-201-2735

763-201-2715

763-201-2725