



# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE 3 / 8 / 23		DATE NEEDED 05 / 10 / 23
CUSTOMER NAME VERSA PRESS for EMMAUS WORLDWIDE		
PERSON TO CONTACT MARK SANDERS		
TITLE OF JOB <i>MEN WHO MET THE KING</i>		
QUANTITY 10,500	NUMBER OF PAGES 48	NUMBER OF SIGNATURES 1 - 32, 1 - 16
SEQUENCE OF SIGNATURES 1 - 16, 1 - 32		
TRIM SIZE 5 1/2" x 8 1/2"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS     		
BODY STOCK 50# 520 PPI white offset		
COVER STOCK 10 Pt. Cls Gloss Laminated		
DRILLING HOLE SIZE	SPACING	
FOLDING <input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA		
COVER SCORE	<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)	

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS     
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## Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 2/28/2023  
**TO:** Shelly Buttrum  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q69580

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
24 sheets on 50# offset

- Text is furnished as folded signatures (1-16pp, 1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:**

10,500 books	\$0.14 per book
21,000	\$0.12
31,500	\$0.11

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

*Finish With Us!*