

Date: 1/30/2023

PURCHASE ORDER

69669TG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
4000 (5% Maximum Over Run) (5% Maximum Under Run)	Title: THE DEEP END For: Kane Miller Books - Follow enclosed specs - 4000 Copies @ \$ 0.21 per book (Quote #Q68675R1) - Use 48" x 40", 4-Way - P-1 Pallet(s) - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 2/20/23 The Bindery to ship: 3/01/23	0.21
Job No: J22-54689		Total Price: \$840.00

ORDERED BY: **Tamara Gilbert**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 1/30/23		DATE NEEDED 3/1/23
CUSTOMER NAME VERSA PRESS for Kane Miller Books		
PERSON TO CONTACT Tamara Gilbert		
TITLE OF JOB THE DEEP END		
QUANTITY 4000	NUMBER OF PAGES 48	NUMBER OF SIGNATURES 1 - 16, 1 - 32
SEQUENCE OF SIGNATURES 1 - 16, 1-32		
TRIM SIZE 5" X 7 3/4"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS Similar Titles are Binding the same time. Please match the ISBN of Cover and Copyright page. 40 # Max Weight on Cartons Max Pallet Height: 48" Min Carton size: 10x8x3 Max Carton Size: 20x13x11		
BODY STOCK 45# Norbrite Plus 80 400 ppi		
COVER STOCK 10 pt. Gloss Lamination		
DRILLING HOLE SIZE	SPACING	
FOLDING <input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA		
COVER SCORE <input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 1/10/2023
TO: Denise Fandel
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q68675R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *The Deep End/Bully Buster/Worry monster*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7-3/4" (7-3/4" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
24 sheets on 50# offset

- Text is furnished as folded signatures (1-16pp, 1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

2,000 books	\$0.31 per book
3,000	\$0.24
4,000	\$0.21

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725
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Finish With Us!

Bindery Work Order

JobNo: J22-54689	Q22-67244	Status Group: 2307.1	Box No: No Box	Qty / Stack:
Sales Rep: VA	Order Entry: BD	Planner: TG	No of Boxes:	No. Stacks:
KANE MILLER BOOKS	6257		Books / Box:	Approx Maj. Sheets:
THE DEEP END			Max Box Wt: 40 lbs	Min. Sheets:
ISBN:	PO: 002651		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 2/10/2023		Pallet Size: 48" x 40", 4-Way - P-25	
Trim Size: 5 x 7 3/4	Spine: 0.16		Max PalletHt: 48"	
Trim Size (mm): Non-Standard	Spine (mm): 4.1		Recipe: 0	Recipe Name: None
Number Books: 4000			No Layers: 0	Toggle: 0
No64s:	No32s: 1	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s:	No8s: 0	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 4200	Min Run: 3800			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	4000	Common Carrier	4200	3800	

KANE MILLER BOOKS

TITLE: THE DEEP END

Binding: PAPER

Carton Dimensions: X X

CTN QTY:



(30)

CTN WGT: Lbs.



(3401)

ISBN 13: 978-1-61067-390-7



(01)19781610673904

COVER PRICE: \$ 4.99 USD



(9012Q) 0499 USD

Product Qty Branch Name Contact Name Ship Method Ship Instructions

Bound Books -

EDUCATIONAL
DEVELOPMENT CORP.
5402 S. 122ND EAST AVE

Common Carrier

Balance

TULSA

OK

74146

Phone: 800-475-4522

Ext:

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours:

Payment Type:

eMail:

Location Instr:

Please contact Cindy Scalf for routing instructions.

Bill To Information

Forward Information

Unassigned

Unassigned

Unassigned

Unassigned