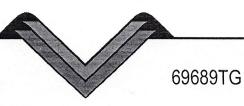
Date: 1/30/2023

PURCHASE ORDER



VERSA PRESS, INC.

ORDERED BY: Tamara Gilbert

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

RECEIVED:

QUANTITY	DESCRIPTION	UNIT PRICE	
4000	Title: THE WORRY MONSTERS		
(5%	For: Kane Miller Books		
Maximum Over Run)	- Follow enclosed specs		
(5%	- 4000 Copies @ \$ 0.21 per book (Quote #Q68675R1)		
Maximum Under Run)	- Use 48" x 40", 4-Way - P-1 Pallet(s)		
	- Ship per attached shipping instructions.		
	Carton label(s) enclosed		
	Send 2 sample books to Versa Press, Inc.		
	Ship signatures: 2/20/23		
	The Bindery to ship: 3/01/23		
Job No:	J22-54702 Total	Price: \$840.00	

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

1/10/2023

TO:

Denise Fandel

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

O68675R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

The Deep End/Bully Buster/Worry monster

· cut covers

· gather signatures

perfect bind books (PUR perfect bind)

• 3-side trim to 5" x 7-3/4" (7-3/4" bind edge)

· bulk pack in cartons

Quantity:

see below

You furnish:

I cover-wraparound for perfect binder on 10pt C1S

24 sheets on 50# offset

• Text is furnished as folded signatures (1-16pp,1-32pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

· Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

· Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

2,000 books

\$0.31 per book

3,000

\$0.24

4,000

\$0.21

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732

Scott Rooney 763-201-2704 Jane Stire 763-201-2735

Krista Kolstad 763-201-2715

Mike Cress 763-201-2725

THE BINDERY - BIND ORDER

THE BINDERY - BIND ORDER

TYPE OF BINDING: PERFECT [X]
Use this sheet or provide all information on your Purchase Order

OTABIND []

DATE		DATE NEEDED
1/30/23		3/1/23
CUSTOMER NAME		
VERSA PRESS for	Kane Miller Books	
PERSON TO CONTACT		
Tamara Gilbert		
TITLE OF JOB		
THE WORRY MONSTE	RS	
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES
4000	48	1 - 16, 1 - 32
SEQUENCE OF SIGNATURES		
1 - 16, 1-32		
TRIM SIZE	HEAD TR	IM GUTTER TRIM
5" X 7 3/4"	1/8"	1/16"
PACKING INSTRUCTIONS	☐ CARTONS BY THE BINDE	EDV CARTONS FURNISHED
SPECIAL PACKING INSTRUCT		RY CARTONS FURNISHEI
		e. Please match the ISBN of
		. Trease match the ISBN OF
40 # Max Weight	on Cartons Max Pallet	Height: 48"
	10x8x3 Max Carton Size	: 20x13x11
BODYSTOCK 45# Norbrite Plu:	s 80 400 ppi	
COVERSTOCK 10 pt. Gloss Lam:	ination	
DRILLING HOLE SIZE	SPACING	
FOLDING		
	☐ BY THE BINDERY	X BY OTHERS VERSA
COVER SCORE		
	2 SIDES	4 SIDES (SIDE GLUE)
	TO.1.	
SIDE WIRE STI		
DELIVERY OR PICK-UP INSTRU	JCTIONS	

2/1/2023

3:29:41 PM

Bindery Work Order

Page: 1

JobNo: J22-54702 Q22-67247 Status Group: 2307.1 Box No: No Box Qty / Stack: Sales Rep: VA Order Entry: BD Planner: TG No of Boxes: No Stacks: KANE MILLER BOOKS 6257 Books / Box: Approx Maj. Sheets: THE WORRY MONSTERS Max Box Wt: 40 lbs Min. Sheets: ISBN: PO: 002651 Label Box: 1 End & 1 Side Top Sheets: Reprint: Due Date: 2/13/2023 Pallet Size: 48" x 40", 4-Way - P-25 Trim Size: 5 x 7 3/4 Spine: 0.16 Max PalletHt: 48" Trim Size (mm): Non-Standard Spine (mm): 4.1 Recipe: Recipe Name: None Number Books: 4000 No Layers: 0 Foggle: No64s: No32s: 1 No18s: Pattern: Boxer Per Layer: No16s: 1 No12s: No8s: 0 Boxes Per Skid: No6s: Comments: Max Run: 4200 Min Run: 3800 Status Product Description Qty Ship Method Max Run Min Run Instructions Bound Books 4000 Common Carrier 4200 3800

KANE MILLER BOOKS

TITLE: THE WORRY MONSTERS

Binding: PAPER

Carton Dimensions:

×

CTN WGT: Lbs.

CTN QTY:

COVER PRICE: \$ 4.99 USD

(9012Q) 0499 USD

ISBN 13: 978-1-61067-126-2 (01)19781610671269

Bound Books -·EDUCATIONAL Common Carrier DEVELOPMENT CORP. 5402 S. 122ND EAST AVE alance TULSA OK 74146 Phone: 300-475-4522 Ext: Fax: Carrier Name: CarrierAcctNo: Dock Hours: Payment Type: eMail: Location Instr: Bill To Information Unassigned Unassigned Unassigned Unassigned

Contact Name

Ship Method

Ship Instructions

Product

Qty

Branch Name