

39845

Date: 1/30/2023

PURCHASE ORDER

69691TG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: THE BULLY BUSTER	0.21
(5% Maximum Over Run)	For: Kane Miller Books	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 4000 Copies @ \$ 0.21 per book (Quote #Q68675R1)	
	- Use 48" x 40", 4-Way - P-1 Pallet(s)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 2/20/23	
	The Bindery to ship: 3/01/23	
Job No: J22-54703		Total Price: \$840.00

ORDERED BY: **Tamara Gilbert**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE

1/30/23

DATE NEEDED

3/1/23

CUSTOMER NAME

VERSA PRESS for Kane Miller Books

PERSON TO CONTACT

Tamara Gilbert

TITLE OF JOB

THE BULLY BUSTER

QUANTITY

4000

NUMBER OF PAGES

48

NUMBER OF SIGNATURES

1 - 16, 1 - 32

SEQUENCE OF SIGNATURES

1 - 16, 1-32

TRIM SIZE

5" X 7 3/4"

HEAD TRIM

1/8"

GUTTER TRIM

1/16"

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

Similar Titles are Binding the same time. Please match the ISBN of
Cover and Copyright page.

40 # Max Weight on Cartons Max Pallet Height: 48"

Min Carton size: 10x8x3 Max Carton Size: 20x13x11

BODY STOCK

45# Norbrite Plus 80 400 ppi

COVER STOCK

10 pt. Gloss Lamination

DRILLING HOLE SIZE

SPACING

FOLDING

☐ BY THE BINDERY

☒ BY OTHERS VERSA

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 1/10/2023
TO: Denise Fandel
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q68675R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *The Deep End/Bully Buster/Worry monster*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 7-3/4" (7-3/4" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
24 sheets on 50# offset

- Text is furnished as folded signatures (1-16pp, 1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 2,000 books \$0.31 per book
3,000 \$0.24
4,000 \$0.21

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

2/1/2023

3:35:07 PM

Bindery Work Order

Page: 1

JobNo: J22-54703	Q22-67254	Status Group: 2307.1	Box No: No Box	Qty / Stack:
Sales Rep: VA	Order Entry: BD	Planner: TG	No of Boxes:	No. Stacks:
KANE MILLER BOOKS		6257	Books / Box:	Approx Maj. Sheets:
THE BULLY BUSTER			Max Box Wt: 40 lbs	Min. Sheets:
ISBN:	PO: 002651		Label Box: 1 End & 1 Side	Top Sheets:
Reprint	Due Date: 2/13/2023		Pallet Size: 48" x 40", 4-Way - P-25	
Trim Size: 5 x 7 3/4	Spine: 0.16		Max Pallet Ht: 48"	
Trim Size (mm): Non-Standard	Spine (mm): 4.1		Recipe: 0	Recipe Name: None
Number Books: 4000			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s:	No8s: 0	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 4200	Min Run: 3800			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	4000	Common Carrier	4200	3800	

KANE MILLER BOOKS

TITLE: THE BULLY BUSTER

Binding: PAPER

Carton Dimensions: X X

CTN QTY:



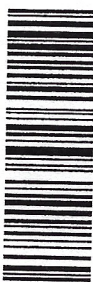
(30)

CTN WGT: Lbs.



(3401) /

ISBN 13: 978-1-68464-132-1



(01) 19781684641328

COVER PRICE: \$ 4.99 USD



(9012Q) 0499 USD

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

Bound Books -

EDUCATIONAL
DEVELOPMENT CORP.
5402 S. 122ND EAST AVE

Common Carrier

Balance

TULSA

OK

74146

Phone: 800-475-4522

Ext:

Fax:

Carrier Name:

Carrier Acct No:

Dock Hours:

Payment Type:

eMail:

Location Instr:

Please contact Cindy Scott for routing instructions.

Bill To Information

Unassigned

Unassigned

Forward Information

Unassigned

Unassigned

Standard Shipping Instructions