

39449

69170LM-BIND

To: **The Bindery**

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
3000 (* 100 Copy Maximum Over Run *) NO UNDER RUN	Title: WIDGETS GO WALKING (PAPERBACK) For: Boys Town Press - Follow enclosed specs - 3,000 Copies @ \$ 0.28 / Each (See attached). - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship signatures: 01/31/2023 The Bindery to Ship: 02/17/2023	0.28

VERSA PRESS, INC.

DATE 12/28/22 DATE NEEDED 02/17/23

VENDOR
THE BINDERY

ATTENTION
ERIC FEUERSTEIN

QUOTE NUMBER
Q68486

VERSA PRESS CONTACT
LARRY MILLER

TITLE
WIDGETS GO WALKING (PAPERBACK)

PUBLISHER
BOYS TOWN PRESS

RUN QUANTITY <u>3,000</u>	TOTAL PAGES <u>32</u>	TEXT TRIM SIZE <u>9</u>	X	<u>9</u>	OBLONG <input type="checkbox"/> NO
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NUMBER OF SIGNATURES
☐ 32's ☐ 1 24's ☐ 18's ☐ 16's ☐ 12's ☐ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 1/8 GUTTER TRIM 1/4 SEQUENCE OF SIGNATURES 1 - 8, 1 - 24

TEXT STOCK
70 # COATED MATTE PPI 512

COVER STOCK
10 Pt. C1S Gloss Laminated

MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

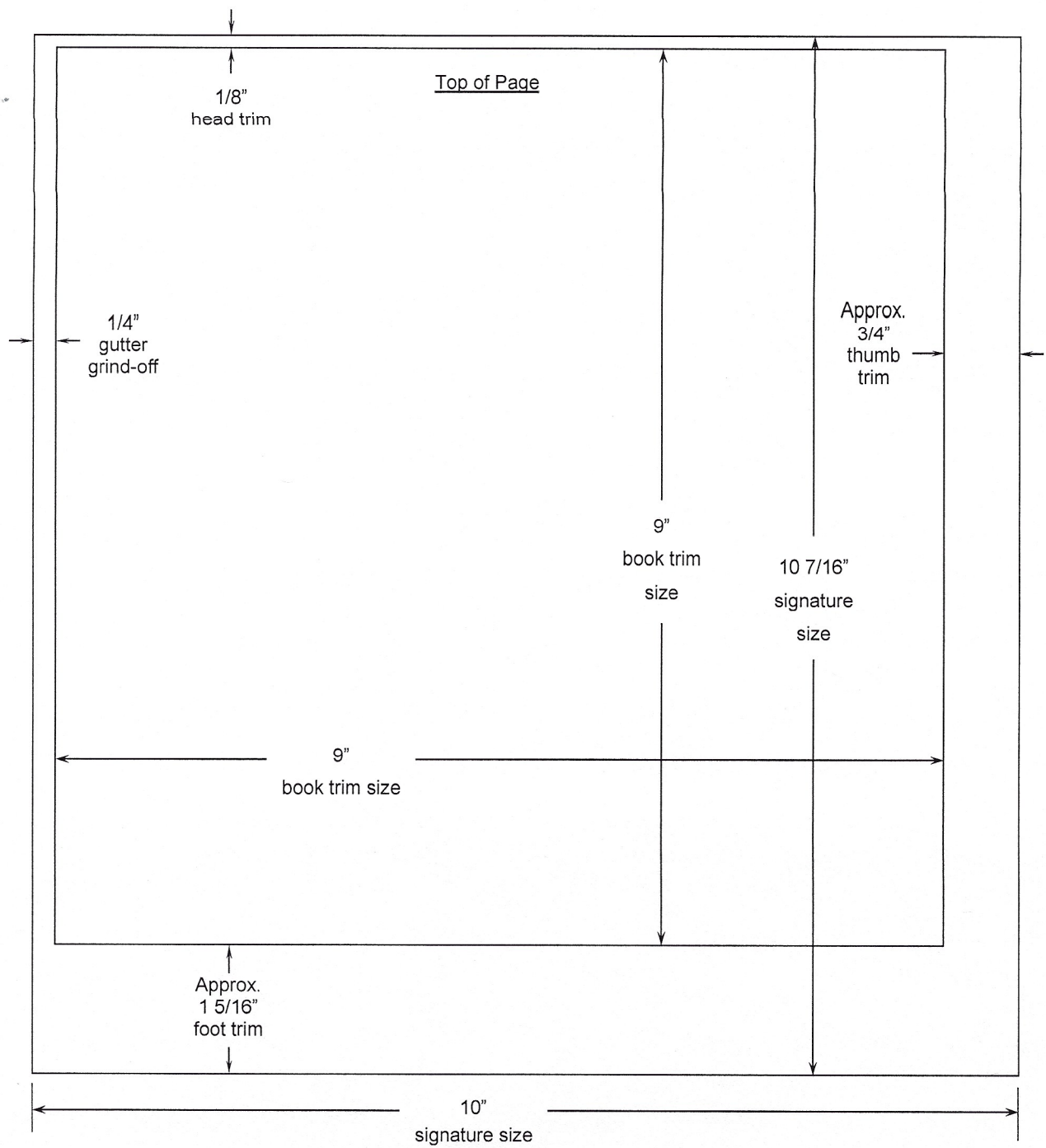
CASE STAMPING
☐ Stamped sample case ☐ Foil Color(s) _____
☐ Foil Stamp Die _____
☐ Deboss Die _____ ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets _____
☐ Head & Foot Bands _____

BINDING TYPE
☒ Perfect ☐ Otabind ☒ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) _____
☐ Double Wire-O (Color) _____ ☐ GBC (color) _____
☒ Other **HINGE SCORE COVERS 1/4" FROM SPINE.**

PACKING INSTRUCTIONS SPECIAL CARTON INSTRUCTIONS
☒ Cartons Supplied by Vendor ☐ Furnished cartons ☒ **DOUBLE WALL CARTON ***

Special Instructions
*** 100 BOOKS PER CARTON.**



Estimate



DATE: 11/22/2022
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q68486

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Widgets Go walking*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in Double Wall cartons, 100 per

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# matte text

- Text is furnished as folded signatures (2-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

3,000 books	\$0.28 per book
5,000	\$0.22

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

Standard Shipping Instructions

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscalf@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-BOYS TOWN PRESS WAREHOUSE 250 MONSKY DRIVE	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org ; rmohn@versapress.com ; aguzman@versapress.com
		BOYS TOWN	NE	68010	
	Phone:	402-498-3205	Ext:	Fax:	
Carrier Name:	Not Selected	CarrierAcctNo:		Dock Hours:	
Payment Type:	3 rd Party Bill				
Location Instr:					

Bill To Information

VERSA PRESS, INC.
1465 SPRING BAY ROAD
EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

Forward Information

12/29/2022

1:13:55 PM

Bindery Work Order

Page: 1

JobNo: J22-54710	Q22-66203	Status-Group: 2304.1	Box No: No Box	Qty / Stack:
Sales Rep: RM	Order Entry: KC	Planner: LM	No of-Boxes:	No. Stacks:
BOYS TOWN PRESS		3539	Books / Box:	Approx Maj-Sheets:
WIDGETS GO WALKING (PAPERBACK)			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO: P2200786		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 1/23/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 9 x 9	Spine: 0.10		Max PalletHt: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 2.5		Recipe: 0	Recipe Name: None
Number Books: 3000			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s:	No12s:	No8s: 1	Boxes Per-Skid: 0	
No6s:			Comments:	
Max Run: 3100	Min Run: 3000			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

BOYS TOWN PRESS

978-1-889322-32-2

WIDGETS GO WALKING (PAPERBACK)

QTY: 100

WT: Lbs