

38622

Date: 12/5/2022

PURCHASE ORDER

68874LM-OBLG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: The Bindery8309 Brooklyn Blvd.Brooklyn Park, MN 55445

Attn: _____

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: HUGHES: MAGNET MAX	0.27
(5 % Maximum Over Run)	For: Brown Books - Follow enclosed specs.	
(5 % Maximum Over Run)	3,000 Copies @ \$ 0.27 / PER BOOK (price includes cartons) Per attached quote. Use 48" x 40", 4-Way - P-1 Pallet(s) - Ship per shipping instructions provided with materials. Carton label(s) enclosed with materials Send 2 sample books to Versa Press, Inc. Ship signatures: 01/23/2023 Delivery date: 02/10/2023	
Job No: J22-54466	Total Price: \$810.00	

ORDERED BY: Larry Miller

RECEIVED : _____

VERSA PRESS, INC.

DATE

12/05/22

DATE NEEDED

02/10/23

VENDOR
THE BINDERYATTENTION
ERIC FEUERSTEIN

QUOTE NUMBER

Q68491

VERSA PRESS CONTACT

LARRY MILLER

TITLE

HUGHES: MAGNET MAX

PUBLISHER

BROWN BOOKS

RUN QUANTITY

3,000

TOTAL PAGES

24

TEXT TRIM SIZE

10OBLONG ☒ **YES**

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☐ 18's ☒ 16's ☐ 12's ☒ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1 - 8, 1 - 16

TEXT STOCK

80# White Coated Matte Text

PPI

454

COVER STOCK

12 Pt. C1S with Gloss Lamination

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☒ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☐ Double Wire-O (Color) ☐ GBC (color)
☐ Other

PACKING INSTRUCTIONS

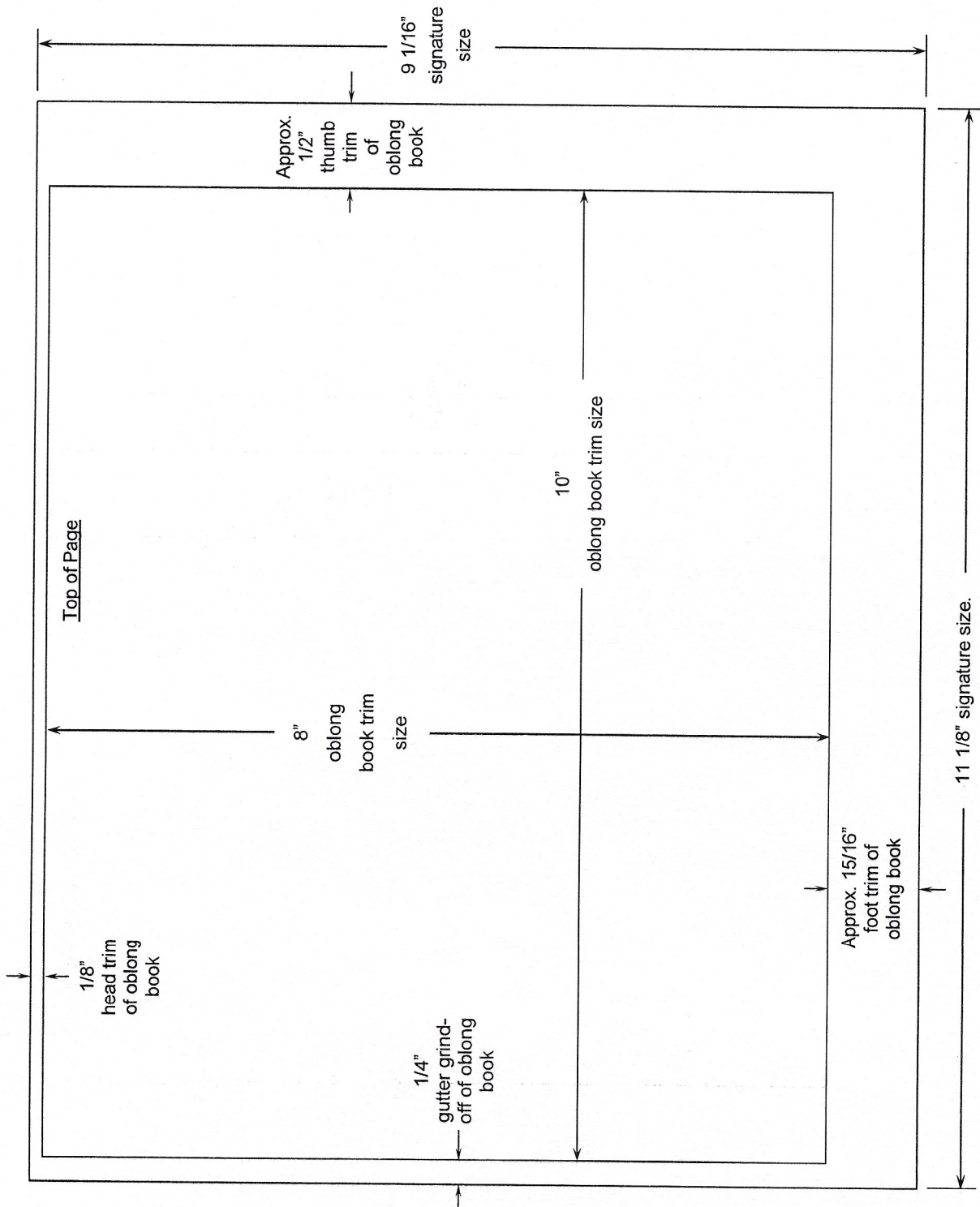
☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ **120 BOOKS PER CARTON**

Special Instructions

REPRINT REFERENCE: J19-00382 / PO 44680KJ / 1-11-2019



Estimate



DATE: 11/23/2022
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q68491

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Hughes: Magnet Max*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10" x 8" (8" bind edge)
- bulk pack in cartons , 120 per

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
12 sheets on 80# matte text

- Text is furnished as folded signatures (1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 3,000 books \$0.27 per book
5,000 \$0.20

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

Standard Shipping Instructions

BROWN BOOKS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions: **CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR INSTRUCTIONS ON HOW TO SHIP.**

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	False	True	True	False	True	False	True
Bill Of Lading:	False	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	Bal	Shipping-BROWN BOOKS PUBLISHING GROUP		Common Carrier	DO NOT SHIP UNTIL RELEASED BY BRIAN OPPER OR SHELLY BUTTRUM AT VERSA PRESS.
		217 ETAK DRIVE			
		BRAINERD, MN 56401			

Phone: 218-454-0275

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: Not Assigned

Location Instr:

Bill To Information

Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	2	Office-BROWN BOOKS	Brittany Griffiths	Ground	SHIP THESE SAMPLES WHEN BOOKS ARE DONE. WHEN BOOKS SHIP EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: thomas.reale@brownbooks.com ; katlin.stewart@brownbooks.com ; sbuttrum@versapress.com
		16250 KNOLL TRAIL DRIVE			
		SUITE 205			
		DALLAS	TX	75248	
	Phone:	972-381-0009	Ext:	Fax:	
Carrier Name: UPS		CarrierAcctNo:		Dock Hours:	
Payment Type: PrePaid					
Location Instr:					

Bill To Information	Forward Information

12/6/2022

10:41:01 AM

Bindery Work Order

Page: 1

JobNo: J22-54466 Q22-66210 Status-Group: 2302.4		Box No: No Box Qty / Stack:	
Sales Rep: BO Order Entry: RW Planner: LM		No of Boxes: No. Stacks:	
BROWN BOOKS 1513		Books / Box: Approx Maj. Sheets:	
HUGHES: MAGNET MAX		Max Box Wt: 40 lbs Min. Sheets:	
ISBN: PO:		Label Box: 1 End Top Sheets:	
Reprint: J19-00382 Due Date: 1/12/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 10 x 8 Spine: 0.10		Max Pallet Ht: 60"	
Trim Size (mm): Non-Standard Spine (mm): 2.5		Recipe: 0 Recipe Name: None	
Number Books: 3000		No Layers: 0 Toggle: 0	
No64s: No32s: No18s:		Pattern: 0 Boxer Per Layer: 0	
No16s: 1 No12s: No8s: 1		Boxes Per Skid: 0	
No6s:		Comments:	
Max Run: 3150 Min Run: 2850			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: HUGHES: MAGNET MAX
AUTHOR: MONICA LOZANO HUGHES
PUBLISHER: BROWN BOOKS
PRINTED IN USA

PPON:



(251)

BARCODE

EAN

CTN QTY: 120



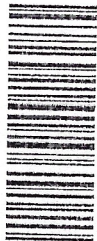
(30) 120

CTN WGT: Lbs.



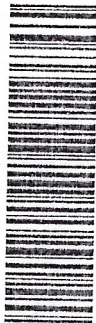
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ISBN 13: 978-1-61254-224-9



(01) 19781612542246

COVER PRICE: \$12.95USD



(9012Q) 1295 USD