

39668

Date: 12/12/2022

PURCHASE ORDER

68974KG-OTBD

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery8309 Brooklyn BlvdBrooklyn Park, MN 55445Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: AS KINGFISHERS CATCH FIRE	1.52
5% Maximum Over Run	For: Word On Fire	
	- Follow enclosed specs	
5% Maximum Under Run	- 1500 Copies @ \$ 1.52/each (per quote attached)	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 02/06/2023	
	The Bindery to Ship: 02/22/2023	
Job No: J22-54533		Total Price: \$2,280.00

ORDERED BY: **Kelli Gattton**

RECEIVED :

VERSA PRESS, INC.

DATE

DATE NEEDED

12/12/22

02/22/23

VENDOR
THE BINDERYATTENTION
ERIC FEUERSTEINQUOTE NUMBER
Q68044R2VERSA PRESS CONTACT
KELLI GATTONTITLE
AS KINGFISHERS CTCH FIREPUBLISHER
WORD ON FIRE

RUN QUANTITY 1,500	TOTAL PAGES 176	TEXT TRIM SIZE 6 3/4	X	OBLONG	NO
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NUMBER OF SIGNATURES										
<input type="checkbox"/> 5	<input type="checkbox"/> 32's	<input type="checkbox"/> 24's	<input type="checkbox"/> 18's	<input checked="" type="checkbox"/> 1	<input type="checkbox"/> 16's	<input type="checkbox"/> 12's	<input type="checkbox"/> 8's	<input type="checkbox"/> 6's	<input type="checkbox"/> 4's	<input type="checkbox"/> 2's

HEAD TRIM
0/0GUTTER TRIM
0/0SEQUENCE OF SIGNATURES
1-32, 1-16, 4-32'STEXT STOCK
50 # NATURAL OffsetPPI
500COVER STOCK
80 Pt. C1S SUNDANCE FELT WITH DEBOSSING

MATERIALS PROVIDED AS:

<input type="checkbox"/> Book Blocks (Trimmed Three Sides)	<input checked="" type="checkbox"/> Folded Ungathered Signatures	<input type="checkbox"/> Flat sheets to fold at vendor
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CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

<input type="checkbox"/> Printed cover	<input type="checkbox"/> Dust Jacket
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CASE STAMPING

<input type="checkbox"/> Stamped sample case	<input type="checkbox"/> Foil Color(s)
<input type="checkbox"/> Foil Stamp Die	
<input type="checkbox"/> Deboss Die	<input type="checkbox"/> PDF file provided by Versa

<input type="checkbox"/> Smythe Sewn	<input type="checkbox"/> Side Sewn	<input type="checkbox"/> Adhesive Bound	<input type="checkbox"/> PUR glue	<input type="checkbox"/> Shrink Wrap (Convenient Pkgs)
<input type="checkbox"/> Bindery Board (Caliper)	<input type="checkbox"/> Flat Back (With Board Spine)	<input type="checkbox"/> Shrink Wrap (Individually)		
<input type="checkbox"/> 80# Matching End Sheets	<input type="checkbox"/> Reinforced End Sheet	<input type="checkbox"/> Shrink Wrap - Qty	<input type="text"/>	

☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

<input type="checkbox"/> Perfect	<input checked="" type="checkbox"/> Otabind	<input checked="" type="checkbox"/> PUR glue
<input type="checkbox"/> Spiral Wire (Tin)	<input type="checkbox"/> Spiral Wire (Color)	
<input type="checkbox"/> Double Wire-O (Color)	<input type="checkbox"/> GBC (color)	
<input checked="" type="checkbox"/> Other 3" FRENCH FLAPS FLUSH		

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Score and Fold covers. Otabind with 3" French Flaps FLUSH on thumb edge of front and back covers.

Estimate



DATE: 11/16/2022
TO: Diane Morris
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q68044R2

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Kingfishes Quote*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 6-3/4" x 10" (10" bind edge)
- Score and Fold Covers
- bulk pack in cartons

Quantity: 1,500 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 80# matte cover
88 sheets on 50# offset

- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$1.52 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

Standard Shipping Instructions

4959

WORD ON FIRE

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product Qty Branch Name Contact Name Ship Method Ship Instructions

All Books

Shipping-WORD ON FIRE

Common Carrier

2550 NORTHWEST PARKWAY

ELGIN

IL

60124

Phone: 847-783-5613

Ext:

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours:

Payment Type:

Location Instr:

3rd Party Bill to =
Contact Cindy Sealf at Versa Press for carrier

Bill To Information

Forward Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 823-6272

Bindery Work Order

JobNo: J22-54533 Q22-63532 Status Group: 2305.2		Box No: No Box Qty / Stack:	
Sales Rep: MW Order Entry: DD Planner: KG1		No of Boxes: No. Stacks:	
WORD ON FIRE 4959		Books / Box: Approx Maj. Sheets:	
AS KINGFISHERS CATCH FIRE		Max Box Wt: N/A Min. Sheets:	
ISBN: PO: 120		Label Box: 1 End Top Sheets:	
Reprint: Due Date: 1/31/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 6 3/4 x 10 Spine: 0.40		Max PalletHt: N/A	
Trim Size (mm): Non-Standard Spine (mm): 10.2		Recipe: 0 Recipe Name: None	
Number Books: 1500		No Layers: 0 Toggle: 0	
No64s: No32s: 5 No18s:		Pattern: 0 Boxer Per Layer: 0	
No16s: 1 No12s: No8s: 0		Boxes Per Skid: 0	
No6s:		Comments:	
Max Run: 1575 Min Run: 1425			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

WF-646

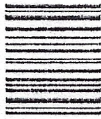
AS KINGFISHERS CATCH FIRE

ISBN 13: 978-1-68578-023-4



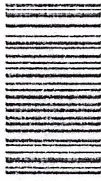
(01)9781685780231

CTN QTY:



(30)

CTN WGT: Lbs.



(3401)