

38023

Date: 12/6/2022

PURCHASE ORDER

68892LM-OTAB

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
1600	Title: JOSHUA: ALL GOD'S GOOD PROMISES	0.77
(10% Maximum Over Run)	For: P & R Publishing	
	- Follow enclosed specs	
(10% Maximum Under Run)	- 1,600 Copies @ \$ 0.77 / Each (per attached)	
	- Ship per instructions enclosed with materials	
	Use 48" x 40", 4-Way - P-1 pallet(s)	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 02/03/2023	
	The Bindery to Ship: 02/17/2023	
Job No: J22-54465		Total Price: \$1,232.00

ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

DATE

12/06/22

DATE NEEDED

02/17/23

VENDOR
THE BINDERYATTENTION
ERIC FEUERSTEINQUOTE NUMBER
Q68559VERSA PRESS CONTACT
LARRY MILLER

TITLE

JOSHUA: ALL GOD'S GOOD PROMISES

PUBLISHER

P & R PUBLISHING

RUN QUANTITY

1,600

TOTAL PAGES

168

TEXT TRIM SIZE

5 3/8

X

OBLONG ☐ NO

8 1/2

NUMBER OF SIGNATURES

☐ 5

32's

☐ 24's☐ 18's☐ 16's☐ 12's☐ 8's☐ 6's☐ 4's☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1 - 32, 1 - 8, 4 - 32'S

TEXT STOCK

45 # Natural Alternative

PPI

400

COVER STOCK

10 Pt. C1S Matte Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒ X Folded Ungathered Signatures☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☐ Perfect☒ X Otabind☒ X PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☐ Other

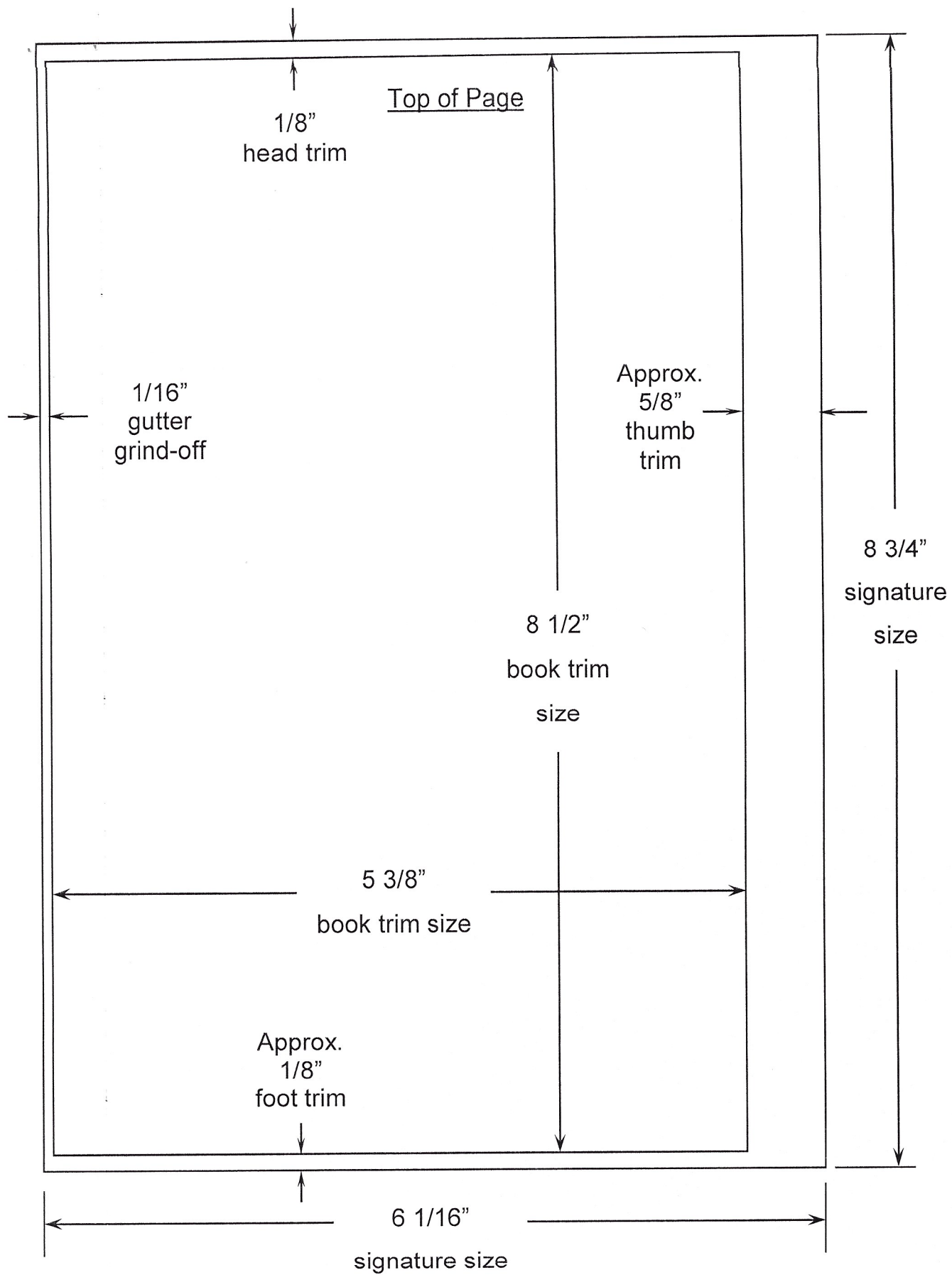
PACKING INSTRUCTIONS

☒ X Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ X 68 PER DOUBLE WALL CARTON

Special Instructions



Estimate



theBindery
INNOVATIVE BINDING SOLUTIONS

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-36

DATE: 12/1/2022
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q68559

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Joshua*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-3/8" x 8-1/2" (8-1/2" bind edge)
- bulk pack in Double wall cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on flex grain
84 sheets on 50# offset

- Text is furnished as folded signatures (5-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$1.06 per book
1,200	\$0.93
1,400	\$0.84
1,600	\$0.77

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

Standard Shipping Instructions

P & R PUBLISHING

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS AT cscalf@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR HOW TO SHIP THE FREIGHT.

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	False	True	True	False	True	False	True
Bill Of Lading:	False	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-P & R PUBLISHING	KIM MCKEEVER	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: production@prpbooks.com ; kim@prpbooks.com ; bopper@versapress.com ; sbuttrum@versapress.com
		1102 MARBLE HILL ROAD			
		PHILLIPSBURG	NJ	08865	
	Phone:	908-454-0505	Ext:	Fax:	

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 9:00 - 4:00

Payment Type: Not Assigned

Bill To Information	Forward Information

12/7/2022

8:45:01 AM

Bindery Work Order

Page: 1

JobNo: J22-54465	Q22-66691	Status Group: 2304.5	Box No: No Box	Qty / Stack:
Sales Rep: BO	Order Entry: ST1	Planner: LM	No of Boxes:	No. Stacks:
P & R PUBLISHING	592		Books / Box: Exact	Maj. Sheets:
JOSHUA: ALL GOD'S GOOD PROMISES			Max Box Wt: N/A	Min. Sheets:
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint: J21-50694	Due Date: 1/27/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 5 3/8 x 8 1/2	Spine: 0.46		Max PalletHt: 54"	
Trim Size (mm): 136.5 X 215.9	Spine (mm): 11.7		Recipe: 0	Recipe Name: None
Number Books: 1600			No Layers: 0	Toggle: 0
No64s:	No32s: 5	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 1760	Min Run: 1440			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

P & R PUBLISHING

978-1-62995-583-4

JOSHUA: ALL GOD'S GOOD PROMISES

QTY: 68

WT:

Lbs