Date: 1/31/2023

PURCHASE ORDER

69702MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

The Bindery To:

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE	
1500	Title: CARPO / BEYOND DIGITAL	1.52	
5% overrun	For: Mit Press		
5% underrun	1,500 Copies @ \$ 1.52 / EA		
	- Ship per attached shipping instructions.		
	- use 48" x 40", 4-Way - P-25 pallets		
	Ship Class 65		
	Carton label(s) enclosed		
	Send 2 sample books to Versa Press, Inc.		
	Ship signatures: 2/23/2023		
	Delivery date: 3/10/2023		
Job No:	J23-50124 Total Price:	 \$2,280.00	

ORDERED BY: Mark Sanders

RECEIVED:

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X]
Purchase Order OTABIND []

DATE 1/31/23	DATE NEEDED 3 / 1 0 / 2 0 2 3				
CUSTOMER NAME					
VERSA PRESS for MI	T Press				
PURCHASE ORDER NUMBER					
69702MS					
PERSON TO CONTACT					
MARK SANDERS					
TITLE OF JOB					
Beyond Digital					
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES			
1,500	208	6 - 32's 1- 16			
SEQUENCE OF SIGNATURES					
1 - 32, 1 - 16, 5	- 32's				
TRIM SIZE	TRIMS				
•	5 1/2" X 8" 1/8" Head, 1/16" Gutter				
PACKING INSTRUCTIONS					
	$_{\mathbb{X}}$ CARTONS BY THE BINDI	ERY CARTONS FURNISHED			
SPECIAL PACKING INSTRUCTION					
4 3/4" French flap	s on covers, trim flar	ps flush on the covers			
BODY STOCK					
70# offset 384 PPI					
COVER STOCK					
10 PT C1S					
DRILLING HOLE SIZE	SPACING				
FOLDING					
By Versa	BY THE BINDERY	☐ BY OTHERS			
COVER SCORE					
	☐ 2 SIDES	4 SIDES (SIDE GLUE)			
SIDE WIRE STITE					
DELIVERY OR PICK-UP INSTRUCT					
- · · · · · · · · · · · · · · · · · · ·					
-					
-					

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

1/9/2023

TO:

Carri Kober

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

068920

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Beyond Digital

- · cut covers
- · gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8" (8" bind edge)
- Score and Fold Covers for 4.5" Flap
- bulk pack in cartons

Quantity:

see below

You furnish:

1 8pp flush cover on 10pt C1S

104 sheets on 50# offset

- Text is furnished as folded signatures (6-32pp,1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- · Cover stock should have grain running parallel to spine to help prevent cracking
- · Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

· UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books

\$1.68 per book

1,500

\$1.52

2,000

\$1.44

2,500

\$1.39

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein

Scott Rooney

Jane Stire

Krista Kolstad

Mike Cress

763-201-2732

763-201-2704

763-201-2735

763-201-2715

763-201-2725