



# THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE 1/31/23		DATE NEEDED 3/10/2023
CUSTOMER NAME VERSA PRESS for MIT Press		
PURCHASE ORDER NUMBER 69702MS		
PERSON TO CONTACT MARK SANDERS		
TITLE OF JOB Beyond Digital		
QUANTITY 1,500	NUMBER OF PAGES 208	NUMBER OF SIGNATURES 6 - 32's 1- 16
SEQUENCE OF SIGNATURES 1 - 32, 1 - 16, 5 - 32's		
TRIM SIZE 5 1/2" x 8"	TRIMS 1/8" Head, 1/16" Gutter	
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS 4 3/4" French flaps on covers, trim flaps flush on the covers _____ _____ _____		
BODY STOCK 70# offset 384 PPI		
COVER STOCK 10 PT C1S		
DRILLING HOLE SIZE		SPACING
FOLDING By Versa <input type="checkbox"/> BY THE BINDERY <input type="checkbox"/> BY OTHERS		
COVER SCORE <input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

## Estimate



**DATE:** 1/9/2023  
**TO:** Carri Kober  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q68920

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Beyond Digital*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8" (8" bind edge)
- Score and Fold Covers for 4.5" Flap
- bulk pack in cartons

**Quantity:** see below

**You furnish:** 1 8pp flush cover on 10pt C1S  
104 sheets on 50# offset

- Text is furnished as folded signatures (6-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	1,000 books	\$1.68 per book
	1,500	\$1.52
	2,000	\$1.44
	2,500	\$1.39

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

*Finish With Us!*