



69055

## 69055TG-BIND

To: **The Bindery**

Plant Location:  
Spring Bay Road/Route 26

8309 Brooklyn Blvd

**Brooklyn Park, MN 55445**

(5 Mi. North of Junction of  
Route 26 & Route 116)

Attn: **Eric Feuerstein**

ORDERED BY: **Tamara Gilbert**

RECEIVED :

## Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 12/14/2022  
**TO:** Carri Kober  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q68731

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Simon Of Cyrene*  
• cut covers  
• gather signatures  
• perfect bind books  
• 3-side trim to 6-1/4" x 7-9/16" (7-9/16" bind edge)  
• bulk pack in cartons

**Quantity:** 3,000 books all one version

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S  
20 sheets on 80# matte text  
• Text is furnished as folded signatures (1-32pp, 1-8pp)  
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"  
• Folded sigs must have closed spine (no z-folds)  
• Cover stock should have grain running parallel to spine to help prevent cracking  
• Covers furnished on press sheets for us to trim  
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot  
• Sigs are furnished skid packed or in skid tubs  
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.36 per book  
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

*Finish With Us!*



**VERSA PRESS, INC.**

Rev. 8/24/21

DATE

12/16/22

DATE NEEDED

02/17/23

VENDOR

**THE BINDERY**

ATTENTION

**ERIC FEUERSTEIN**

QUOTE NUMBER

**Q68731**

VERSA PRESS CONTACT

**TAMARA GILBERT**

TITLE

**SIMON OF CYRENE AND THE LEGEND OF THE EASTER EGG**

PUBLISHER

**PAULINE BOOKS**

RUN QUANTITY

3,000

TOTAL PAGES

40

TEXT TRIM SIZE

6 1/2

X

OBLONG

☒ NO

7 9/16

NUMBER OF SIGNATURES

☒ 1 32's ☐ 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1 11/32

GUTTER TRIM

1/32

SEQUENCE OF SIGNATURES

1-8, 1-32

TEXT STOCK

**80 # COATED MATTE**

PPI

**454**

COVER STOCK

**12 Pt. cls, Gloss Lamination**

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)  
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)  
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty   
☐ 80# Special End Sheets  
☐ Head & Foot Bands

BINDING TYPE

☒ X Perfect ☐ Otabind ☒ X PUR glue  
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)  
☐ Double Wire-O (Color) ☐ GBC (color)  
☐ Other

PACKING INSTRUCTIONS

☒ X Cartons Supplied by Vendor ☐ Furnished cartons ☐ SPECIAL CARTON INSTRUCTIONS

Special Instructions

**Max Carton weight 35lbs**

# Standard Shipping Instructions

980

## PAULINE BOOKS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	False	False	True	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty.	Branch Name	Contact Name	Ship Method	Ship Instructions
100 Books		Shipping-PAULINE BOOKS & MEDIA	TOM O'SHEA	Common Carrier	MUST USE ABF

50 ST. PAUL'S AVENUE

DAUGHTER'S OF ST. PAUL

BOSTON

MA

02130

Phone: 617-676-4489

Ext:

Fax:

Carrier Name:

Carrier Acct No:

Dock Hours:

Payment Type

Location Instr:

### Bill To Information

versa Press, Inc.  
1465 Spring Bay Rd.  
East Peoria, IL 61611  
(309) 822-8272

### Forward Information

12/19/2022

9:15:09 AM

# Bindery Work Order

Page: 1

JobNo: J22-54612	Q22-67392	Status Group: 2303.4	Box No: No Box	Qty / Stack:
Sales Rep: TF	Order Entry: DD	Planner: TG	No of Boxes:	No. Stacks:
PAULINE BOOKS	980	Books / Box:	Approx	Maj. Sheets:
SIMON OF CYRENE AND THE LEGEND OF THE EASTER EGG			Max Box Wt: 35 lbs	Min. Sheets:
ISBN: 0819890707	PO: 9070-7	Label Box: 1 End	Top Sheets:	
Reprint:	Due Date: 1/19/2023	Pallet Size: 48" x 40", 4-Way - P-1		
Trim Size: 6 1/4 x 7 9/16	Spine: 0.13	Max Pallet Ht: N/A		
Trim Size (mm): Non-Standard	Spine (mm): 3.3	Recipe: 0	Recipe Name: None	
Number Books: 3000		No Layers: 0	Toggle: 0	
No64s:	No32s: 1	Pattern: 0	Boxer Per Layer: 0	
No16s: 0	No12s:	Boxes Per Skid: 0		
No8s: 1		Comments:		
No6s:				
Max Run: 3150	Min Run: 2850			

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

PAULINE BOOKS

0819890707

SIMON OF CYRENE AND THE LEGEND OF THE  
EASTER EGG

QTY:

WT:

Lbs