

38459

Date: 11/3/2022

PURCHASE ORDER

68469KG-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery8309 Brooklyn BlvdBrooklyn Park, MN 55445Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: ART IN THE MIDDLE AGES	1.67
5% Maximum Over Run	For: Beaver's Pond Press Inc	
	- Follow enclosed specs	
5% Maximum Under Run	- 1000 Copies @ \$ 1.67 Each	
	- Ship per shipping instructions and carton label(s) enclosed with materials.	
	- Use 48" x 40", 4-Way - P-1 pallets	
	Send 2 sample books to Versa Press, Inc.	
	Ship Signatures & Covers: 01/13/2023	
	The Bindery ship date : 01/24/2023	

Job No: **J22-53991**Total Price: **\$1,670.00**ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

DATE

DATE NEEDED

11/03/22

01/24/23

VENDOR

THE BINDERY

ATTENTION

ERIC FEUERSTEIN

QUOTE NUMBER

Q67202

VERSA PRESS CONTACT

KELLI GATTON

TITLE

ART IN THE MIDDLE AGES

PUBLISHER

BEAVER'S POND PRESS INC

RUN QUANTITY

1,000

TOTAL PAGES

200

TEXT TRIM SIZE

5 1/2**X**OBLONG ☐ NO**8 1/4**

NUMBER OF SIGNATURES

6

32's

☐

24's

☐

18's

☐

16's

☐

12's

1

8's

☐

6's

☐

4's

☐

2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-32, 1-8, 5-32'S

TEXT STOCK

55 # NATURAL OFFSET

PPI

360

COVER STOCK

12 Pt. C1S MATTE Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒ Folded Ungathered Signatures☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect☐ Otabind☐ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Score & fold covers with 3-1/2" flaps**Perfect bind FLUSH**

Estimate



DATE: 8/15/2022
TO: Trish Burton
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q67202

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Art In The Middle Ages*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- Score and Fold Covers
- bulk pack in cartons

Quantity: see below

You furnish: 1 8pp flush cover on 12pt C1S
100 sheets on 55# offset

- Text is furnished as folded signatures (6-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

500 books	\$2.12 per book
750	\$1.83
1,000	\$1.67

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

Standard Shipping Instructions

BEAVER'S POND PRESS INC

Contact Instructions:

Fax Instructions: **Must Fax A Packing List to Mark Jung @ 952-920-0541 When Books Ship.**

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER. DO NOT USE DOHRN TO ITASCA**

Special Instructions: **DO NOT USE DOHRN TO ITASCA.**

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	False	True	True	False	True	False	True
Bill Of Lading:	False	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books	8	Office-BEAVER'S POND PRESS, INC. 939 SEVENTH STREET WEST	LAURIE HERRMANN	Ground	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: laurieh@beaverspondpress.com; pjanz@versapress.com; pburton@versapress.com
		ST. PAUL	MN	55102	
	Phone:	952-829-8818	Ext:	Fax:952-944-4065	
Carrier Name: UPS		CarrierAcctNo:		Dock Hours:	
Payment Type: PrePaid		eMail:			
Location Instr:					

Bill To Information

Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Bal	Shipping-ITASCA BOOKS		Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: laurieh@beaverspondpress.com; pjanz@versapress.com; pburton@versapress.com
		5120 CEDAR LAKE ROAD			
		MINNEAPOLIS	MN	55416	
	Phone	952-345-4488	Ext	Fax: 952-920-0541	

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information	Forward Information
<p>VERSA PRESS, INC.</p> <p>1465 SPRING BAY ROAD</p> <p>EAST PEORIA, IL. 61611</p> <p>PH# 309-822-8272</p>	

BEAVER'S POND PRESS INC

978-1-64343-761-3

ART IN THE MIDDLE AGES

QTY:

WT:

Lbs

Bindery Work Order

JobNo: J22-53991	Q22-61391	Status Group: 2302.1	Box No:	Qty / Stack:
Sales Rep: PJ	Order Entry: DD	Planner: KG1	No of Boxes:	No. Stacks:
BEAVER'S POND PRESS INC	1012		Books / Box:	Maj. Sheets:
ART IN THE MIDDLE AGES			Max Box Wt: N/A	Min. Sheets:
ISBN:	PO: PO_ArtBerman		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 1/9/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 5 1/2 x 8 1/4	Spine : 0.60		Max PalletHt: 42"	
Trim Size (mm): 139.7 X 209.6	Spine (mm): 15.2		Recipe: 0	Recipe Name: None
Number Books: 1000			No Layers: 0	Toggle: 0
No64s:	No32s: 6	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 1050	Min Run: 950			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books	8	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL; laurieh@beaverspondpress.com; pjanz@versapress.com; pburton@versapress.com
	Bound Books - Bal	992	Common Carrier	1042	942	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: laurieh@beaverspondpress.com; pjanz@versapress.com; pburton@versapress.com