

39670

69117LM-OTAB

To: **The Bindery**

**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
3500  (5% Maximum Over Run)  (5% Maximum Under Run)	Title: RESIST THE DRIFT  For: Focus On The Family  - Follow enclosed specs  - 3,500 Copies @ \$ 0.26 / Each (per attached)  - Ship per instructions enclosed with materials  Use 48" x 40", 4-Way - P-1 pallet(s)  Carton label(s) enclosed with materials.  Send 2 sample books to Versa Press, Inc.  Materials Ship:             01/13/2023  The Bindery to Ship:    01/27/2023	0.26
Job No:	J22-54160	Total Price: \$910.00

**VERSA PRESS, INC.**

DATE

12/20/22

DATE NEEDED

01/27/23

VENDOR

THE BINDERY

ATTENTION

ERIC FEUERSTEIN

QUOTE NUMBER

Q68245

VERSA PRESS CONTACT

LARRY MILLER

TITLE

RESIST THE DRIFT

PUBLISHER

FOCUS ON THE FAMILY

RUN QUANTITY

3,500

TOTAL PAGES

80

TEXT TRIM SIZE

8 1/2

X

OBLONG

NO

11

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☒ 4 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

5/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1 - 18, 1 - 12, 3 - 18's

TEXT STOCK

70 # White Offset

PPI

384

COVER STOCK

10 Pt. C1S Matte Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒ Folded Ungathered Signatures☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

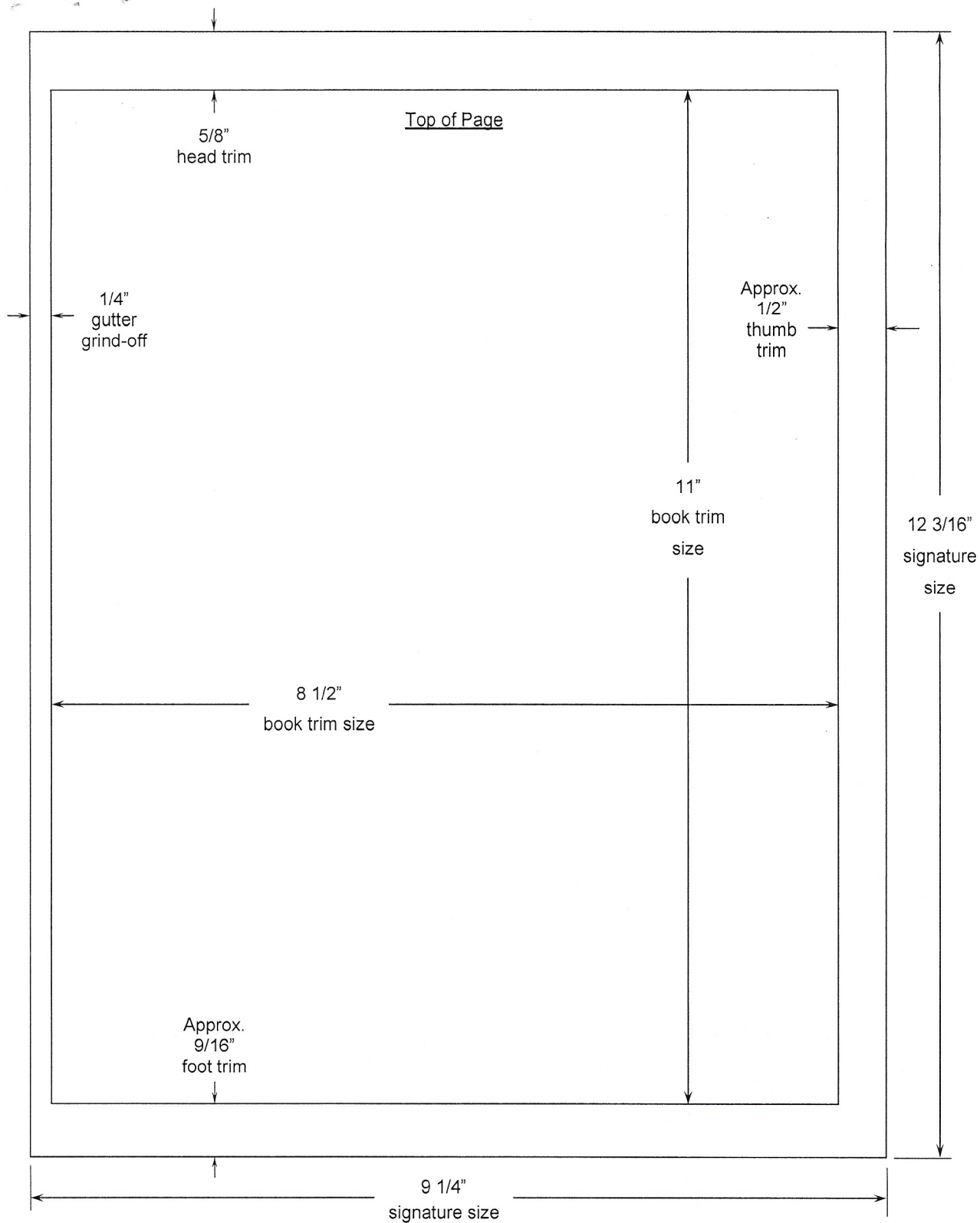
☐ Perfect☒ Otabind☒ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions



## Estimate



DATE: 11/2/2022  
TO: Victoria Atherton  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q68245

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: ***Resist The Drift***

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

Quantity: 3,500 books all one version

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
42 sheets on 70# offset

- Text is furnished as folded signatures (4-18pp, 1-12pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.26 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725
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***Finish With Us!***



## Standard Shipping Instructions

# FOCUS ON THE FAMILY

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: WHEN BOOKS ARE READY TO SHIP YOU MUST CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS & WIGHTS FOR A CARRIER.

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books	1	Office-FOCUS ON THE FAMILY 8605 EXPLORER DRIVE	GAIL WISE	Ground	WHEN THE BOOK SHIPS YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: Gail.Wise@fotf.org; vatherton@versapress.com; dfandel@versapress.com

COLORADO SPRINGS

CO

80920

Phone: 719-531-3400

Ext:

Fax: 719-548-4667

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

**FOCUS ON THE FAMILY**

**RESIST THE DRIFT**

**QTY:**

**WT: Lbs**

12/22/2022

2:15:14 PM

# Bindery Work Order

Page: 1

JobNo: J22-54160	Q22-65200	Status Group: 2251.4	Box No:	Qty / Stack:
Sales Rep: VA	Order Entry: RW	Planner: LM	No of Boxes:	No. Stacks:
FOCUS ON THE FAMILY			Books / Box:	Maj. Sheets:
RESIST THE DRIFT			Max Box Wt: N/A	Min. Sheets:
ISBN:	PO: PO28740		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 12/22/2022		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 8 1/2 x 11	Spine: 0.26		Max PalletHt: N/A	
Trim Size (mm): 215.9 X 279.4	Spine (mm): 6.6		Recipe: 0	Recipe Name: None
Number Books: 3500			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s: 4	Pattern: 0	Boxer Per Layer: 0
No16s:	No12s: 1	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 3675	Min Run: 3325			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books	1	Ground	0	0	WHEN BOOK SHIPS YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: Gail.Wise@fotf.org; vatherton@versapress.com;dfandel@versapress.com
	: Bound Books - Bal	3499	Common Carrier	3674	3324	WHEN BOOK SHIPS YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Gail.Wise@fotf.org; vatherton@versapress.com;dfandel@versapress.com