

38528

Date: 11/16/2022

**PURCHASE ORDER**

68638KG-OBLG

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
500	Title: NOUWEN WITH BURNING HEARTS	1.43
( 5% Maximum Over Run )	For: Orbis Books - Follow enclosed specs	
( 5% Maximum Under Run )	- 500 Copies @ \$ 1.43 / Each - Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 01/17/2023	
	The Bindery to Ship: 02/01/2023	
Job No: J22-54141		Total Price: \$715.00

ORDERED BY: **Kelli Gatton**

RECEIVED :

# VERSA PRESS, INC.

Rev. 8/24/21

DATE

11/16/22

DATE NEEDED

02/01/23

VENDOR

THE BINDERY

ATTENTION

ERIC FEUERSTEIN

QUOTE NUMBER

Q68271

VERSA PRESS CONTACT

KELLI GATTON

TITLE

NOUWEN WITH BURNING HEARTS

PUBLISHER

ORBIS BOOKS

RUN QUANTITY

500

TOTAL PAGES

128

TEXT TRIM SIZE

7

OBLONG ☒ YES

NUMBER OF SIGNATURES

☐ 32's ☒ 5 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1 7/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1-24, 1-8, 4-24'S

TEXT STOCK

70 # COATED MATTE

PPI

512

COVER STOCK

10 Pt. C1S MATTE Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐

☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ X Perfect ☐ Otabind ☒ X PUR glue ☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) ☐ Double Wire-O (Color) ☐ GBC (color) ☐ Other

PACKING INSTRUCTIONS

☒ X Cartons Supplied by Vendor ☐ Furnished cartons ☐ SPECIAL CARTON INSTRUCTIONS

Special Instructions

NOTE - TEXT AND COVERS ARE DROPPED 1.75"

## Estimate



DATE: 11/3/2022  
TO: Matt Hamilton  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q68271

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *With Burning Hearts*

- cut covers
- gather signatures
- cut Oversized Sigs
- perfect bind books (PUR perfect bind)
- 3-side trim to 7" x 6" (6" bind edge)
- bulk pack in cartons

Quantity: 500 books all one version

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
64 sheets on 70# matte text

- Text is furnished as folded signatures (5-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$1.43 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

*Finish With Us!*



# Standard Shipping Instructions

381

## ORBIS BOOKS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	False	
Bill Of Lading:	True	False	False	False	True	False	False	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product      Qty      Branch Name      Contact Name      Ship Method      Ship Instructions

Balance  
Books

Shipping-ORBIS BOOKS

Common Carrier

LAKESIDE BOOK COMPANY

ATTN: RECEIVING 1801 US  
HWY 50 EAST  
LINN

MO

65051

Phone: 573-417-3093

Ext:

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours: 7:30AM - 2:00PM

Payment Type: 3rd Party Bill to -

Location Instr: Contact Cindy Sealf at Versa Press for Carrier

Bill To Information

Forward Information

Versa Press, Inc.  
1465 Spring Bay Rd.  
East Peoria, IL 61611  
(309) 622-0272

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Covers	15	Office-ORBIS BOOKS 85 RYDER ROAD	NANCY KEELS	Ground	New Titles Only

OSSINING

NY

10562

Phone: 914-941-7636

Ext:

Fax:

Carrier Name: FedEx

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

eMail: nkeels@maryknoll.org

Location Instr:

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books	1	Office-ORBIS BOOKS 85 RYDER ROAD	Nancy Keels	Ground	

OSSINING

NY

10562

Phone: 914-941-7636

Ext:

Fax:

Carrier Name: FedEx

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

eMail: nkeels@maryknoll.org

Location Instr:

Bill To Information	Forward Information

# Bindery Work Order

Job No: J22-54141 Q22-65345 Status Group: 2302.2		Box No: No Box	Qty / Stack:
Sales Rep: MH5 Order Entry: ST1 Planner: KG1		No of Boxes:	No Stacks:
ORBIS BOOKS		Books / Box: 381	Approx Maj. Sheets:
NOUWEN WITH BURNING HEARTS		Max Box Wt: 40 lbs	Min. Sheets:
ISBN: PO: CT2109-06		Label Box: 1 End & 1 Side	Top Sheets:
Reprint: J21-52817 Due Date: 1/10/2023		Pallet Size: 48" x 40", 2-Way - P-3	
Trim Size: 7 x 6 Spine: 0.29		Max PalletHt: 52"	
Trim Size (mm): Non-Standard Spine (mm): 7.4		Recipe: 0	Recipe Name: None
Number Books: 500		No Layers: 0	Toggle: 0
No 64s: No 32s: No 16s:		Pattern: 0	Boxes Per Layer: 0
No 16s: No 12s: No 8s: 1		Boxes Per Skid: 0	
No 6s:		Comments:	
Max Run: 525 Min Run: 475			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: NOUWEN WITH BURNING HEARTS

AUTHOR: NOUWEN, HENRI

PUBLISHER: ORBIS BOOKS

PRODUCT NO: 259X

PRINTED IN USA

PPON: CT2109-06



(251) CT 2109-06

BARCODE

EAN

PRINTING #: 06



(10) 06

CTN QTY:



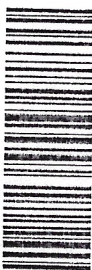
(30)

CTN WGT: ... Lbs.



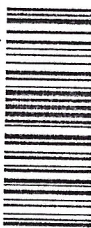
(3401)

ISBN 13: 978-1-62698-210-9



(01) 9781626982106

COVER PRICE: \$NET USD



(9012Q) \$NET USD