

Date: 11/9/2022

PURCHASE ORDER

68541LM-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
3000 (* 100 Copy Maximum Over Run *) NO UNDER RUN	Title: JASPER LIZARD WANTS TO STAY HOME For: Boys Town Press - Follow enclosed specs - 3,000 Copies @ \$ 0.28 / Each (See attached). - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship signatures: 01/11/2023 The Bindery to Ship: 01/25/2023	0.28
Job No: J22-54077		Total Price: \$840.00

ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

DATE

11/09/22

DATE NEEDED

01/25/23

VENDOR

THE BINDERY

ATTENTION

ERIC FEUERSTEIN

QUOTE NUMBER

Q68119

VERSA PRESS CONTACT

LARRY MILLER

TITLE

JASPER LIZARD WANTS TO STAY HOME

PUBLISHER

BOYS TOWN PRESS

RUN QUANTITY

2,500

TOTAL PAGES

32

TEXT TRIM SIZE

9**X**

OBLONG

NO**9**

NUMBER OF SIGNATURES

☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1 - 8, 1 - 24

TEXT STOCK

70 # COATED MATTE

PPI

512

COVER STOCK

10 Pt. C1S Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

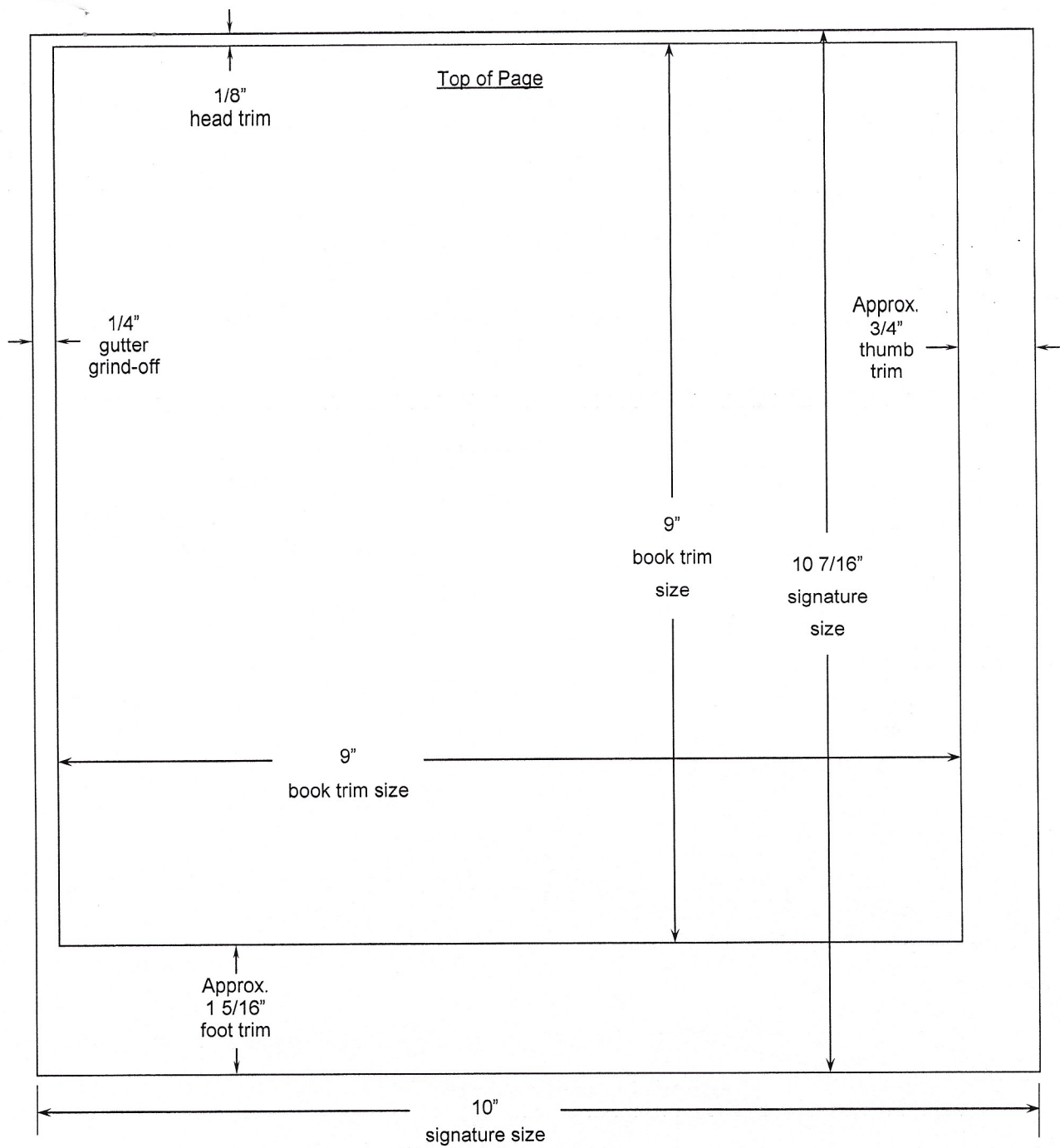
☒ Perfect ☐ Otabind ☒ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☐ Double Wire-O (Color) ☐ GBC (color)
☒ Other **HINGE SCORE COVERS 1/4" FROM SPINE.**

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor ☐ Furnished cartons ☒ SPECIAL CARTON INSTRUCTIONS **DOUBLE WALL CARTON ***

Special Instructions

*** 100 BOOKS PER CARTON.**



Estimate



DATE: 10/25/2022
TO: Andy Guzman
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q68119

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: ***Jasper Lizard Wants To Stay Home***

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in Double wall cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 3,000 books \$0.28 per book
5,000 \$0.21

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

Standard Shipping Instructions

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscaif@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-BOYS TOWN PRESS WAREHOUSE 250 MONSKY DRIVE	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org ; rmohn@versapress.com ; aguzman@versapress.com
		BOYS TOWN	NE	68010	
	Phone:	402-498-3205	Ext:	Fax:	
Carrier Name: Not Selected	CarrierAcctNo:			Dock Hours:	

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information	Forward Information
VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL. 61611 PHONE#: 309-822-8272	

BOYS TOWN PRESS

978-0-938510-95-6

JASPER LIZARD WANTS TO STAY HOME

QTY: 100

WT: Lbs