



69293EA

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

QUANTITY	DESCRIPTION	UNIT PRICE
2000 (5% Maximum Over Run) (5% Maximum Under Run)	Title: G2X: GAMEPLAN TO MULTIPLY For: Cru Publishing - Follow enclosed specs - 2,000 Copies @ \$ 0.92 per book (Quote #Q68527R1) - Use 48" x 40", 4-Way - P-1 Pallet(s) - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 2-10-23 The Bindery to ship: 3-3-23	0.92

Total Price:	\$1,840.00
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RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT []**
OTABIND [X]

DATE 1 / 9 / 23		DATE NEEDED 3 / 3 / 23
CUSTOMER NAME VERSA PRESS for Cru Publishing		
PERSON TO CONTACT Eric Anderson		
TITLE OF JOB G2X: Gameplan to Multiply		
QUANTITY 2000	NUMBER OF PAGES 440	NUMBER OF SIGNATURES 1 - 8, 1 - 16, 13 - 32's
SEQUENCE OF SIGNATURES 1 - 32, 1 - 8, 1 - 32, 1 - 16, 11 - 32's		
TRIM SIZE 5 1/2" x 8 1/2"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
SPECIAL PACKING INSTRUCTIONS Otabind		
BODY STOCK 50# 360 PPI Natural Offset		
COVER STOCK 12 Pt. C1S GRITTY MATTE LAMINATION and DEBOSS		
DRILLING HOLE SIZE		SPACING
FOLDING <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> BY THE BINDERY<input checked="" type="checkbox"/> BY OTHERS VERSA</div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 1/6/2023
TO: Hailie Johnson
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q68527R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **G2X**

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
216 sheets on 50# offset

- Text is furnished as folded signatures (13-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$1.37 per book
2,000	\$0.92

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!