

Date: 12/2/2022

## PURCHASE ORDER

68841MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Eric**

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: VINNIE THE BRAVE	0.28
Maximum 100 Books Overrun	For: Boys Town Press 3,000 Copies @ \$ 0.28 / ea	
0% underrun	- Ship per attached shipping instructions. - use 48" x 40", 4-Way - P-1 pallets Ship Class 65 Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 01/05/2023 Delivery date: 01/27/2023	
Job No:	J22-54447	Total Price: \$840.00

ORDERED BY: **Mark Sanders**

RECEIVED :

# THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE 12/2/22		DATE NEEDED 1/27/2023
CUSTOMER NAME VERSA PRESS for Boy's Town Press		
PURCHASE ORDER NUMBER 68841MS		
PERSON TO CONTACT MARK SANDERS		
TITLE OF JOB Vinnie The Brave		
QUANTITY 3,000	NUMBER OF PAGES 32	NUMBER OF SIGNATURES 1 - 24 & 1 - 8
SEQUENCE OF SIGNATURES 1 - 8 & 1 - 24		
TRIM SIZE 9 X 9	TRIMS 3/32" Head, 1/4" Gutter	
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
<div>SPECIAL PACKING INSTRUCTIONS PUR perfectbind</div> <div>Hinge score cover</div> <div>Double Wall Cartons</div>		
BODY STOCK 70# COATED MATTE 512 PPI		
COVER STOCK 10 PT C1S		
DRILLING HOLE SIZE	SPACING	
FOLDING BY VERSA <input type="checkbox"/> BY THE BINDERY <input type="checkbox"/> BY OTHERS		
COVER SCORE <input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)		
<input type="checkbox"/> SIDE WIRE STITCH		
<div>DELIVERY OR PICK-UP INSTRUCTIONS</div> <div> </div> <div> </div> <div> </div>		

## Estimate



DATE: 11/18/2022  
TO: Andy Guzman  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q68463

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Vinnie The Brave*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 3,000 books \$0.28 per book  
5,000 \$0.22

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

*Finish With Us!*

## Standard Shipping Instructions

# BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ [cscalf@versapress.com](mailto:cscalf@versapress.com) WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-BOYS TOWN PRESS WAREHOUSE 250 MONSKY DRIVE	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: <a href="mailto:Mike.Taylor@boystown.org">Mike.Taylor@boystown.org</a> ; <a href="mailto:rmohn@versapress.com">rmohn@versapress.com</a> ; <a href="mailto:aguzman@versapress.com">aguzman@versapress.com</a>
		BOYS TOWN	NE	68010	
	Phone:	402-498-3205	Ext:	Fax:	
Carrier Name:	Not Selected	CarrierAcctNo:		Dock Hours:	
Payment Type:	3 <sup>rd</sup> Party Bill				
Location Instr:					

### Bill To Information

VERSA PRESS, INC.  
1465 SPRING BAY ROAD  
EAST PEORIA, IL. 61611  
  
PHONE#: 309-822-8272

### Forward Information



12/5/2022

8:06:03 AM

# Bindery Work Order

Page: 1

JobNo: J22-54447	Q22-66024	Status Group: 2251.3	Box No: No Box	Qty / Stack:
Sales Rep: RM	Order Entry: TS2	Planner: MS2	No-of-Boxes:	No. Stacks:
BOYS TOWN PRESS	3539	Books / Box:	Approx	Maj. Sheets:
VINNIE THE BRAVE		Max Box Wt: 35 lbs		Min. Sheets:
ISBN:	PO: P2200746	Label Box: 1 End		Top Sheets:
Reprint:	Due Date: 12/21/2022	Pallet Size: 48" x 40", 4-Way - P-1		
Trim Size : 9 x 9	Spine : 0.10	Max PalletHt: N/A		
Trim Size (mm): Non-Standard	Spine (mm): 2.5	Recipe: 0	Recipe Name: None	
Number Books: 3000		No Layers: 0	Toggle: 0	
No64s:	No32s:	Pattern: 0	Boxer Per Layer: 0	
No16s:	No12s:	Boxes Per Skid: 0		
No6s:	No8s: 1	Comments:		
Max Run: 3100	Min Run: 3000			

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

**BOYS TOWN PRESS**

**978-0-938510-96-3**

**VINNIE THE BRAVE**

**QTY:**

**WT:**

**Lbs**