

Date: 10/31/2022

PURCHASE ORDER

68399LM-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
3000 (* 100 Copy Maximum Over Run *) NO UNDER RUN	Title: FINDING THE FLIPSIDE For: Boys Town Press - Follow enclosed specs - 3,000 Copies @ \$ 0.28 / Each (See attached). - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship signatures: 12/29/2022 The Bindery to Ship: 02/01/2023	0.28
Job No: J22-53967		Total Price: \$840.00

ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

DATE

10/31/22

DATE NEEDED

02/01/23

VENDOR

THE BINDERY

ATTENTION

ERIC FEUERSTEIN

QUOTE NUMBER

Q68017

VERSA PRESS CONTACT

LARRY MILLER

TITLE

FINDING THE FLIPSIDE

PUBLISHER

BOYS TOWN PRESS

RUN QUANTITY

3,000

TOTAL PAGES

32

TEXT TRIM SIZE

9**X**

OBLONG

NO

NUMBER OF SIGNATURES

☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1 - 8, 1 - 24

TEXT STOCK

70 # COATED MATTE

PPI

512

COVER STOCK

10 Pt. C1S Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

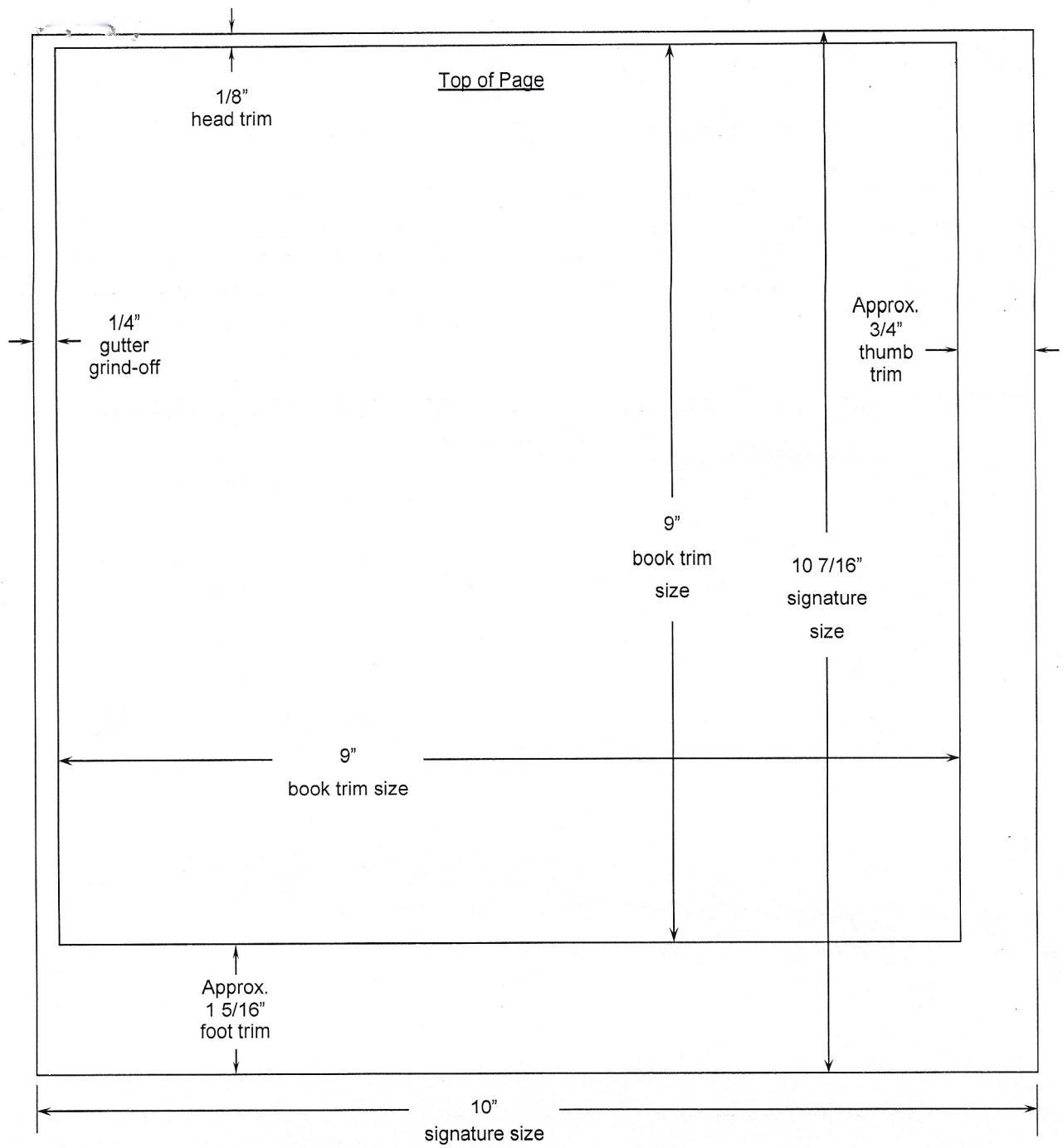
☒ Perfect ☐ Otabind ☒ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☐ Double Wire-O (Color) ☐ GBC (color)
☒ Other **HINGE SCORE COVERS 1/4" FROM SPINE.**

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor ☐ Furnished cartons ☒ **100 BOOKS/DOUBLE WALL CARTON**

SPECIAL CARTON INSTRUCTIONS

Special Instructions



Estimate



DATE: 10/17/2022
TO: Andy Guzman
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q68017

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Finding The Flipside*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 3,000 books \$0.28 per book
5,000 \$0.21

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725
--	-------------------------------------	-----------------------------------	---------------------------------------	-----------------------------------

Finish With Us!

Standard Shipping Instructions

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscalf@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	All	Shipping-BOYS TOWN PRESS WAREHOUSE 250 MONSKY DRIVE	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org ; rmohn@versapress.com ; aguzman@versapress.com
		BOYS TOWN	NE	68010	
	Phone:	402-498-3205	Ext:	Fax:	
Carrier Name:	Not Selected	CarrierAcctNo:		Dock Hours:	
Payment Type:	3 rd Party Bill				
Location Instr:					

Bill To Information

VERSA PRESS, INC.
1465 SPRING BAY ROAD
EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

Forward Information

BOYS TOWN PRESS

978-0-938510-87-1

FINDING THE FLIPSIDE

QTY: 100

WT: Lbs

11/1/2022

1:28:41 PM

Bindery Work Order

Page: 1

JobNo: J22-53967	Q22-64654	Status Group: 2250.5	Box No:	Qty / Stack:
Sales Rep: RM	Order Entry: DD	Planner: LM	No of Boxes:	No. Stacks:
BOYS TOWN PRESS	3539		Books / Box: 100 Exact	Maj. Sheets:
FINDING THE FLIPSIDE			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 12/16/2022		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 9 x 9	Spine : 0.10		Max PalletHt: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 2.5		Recipe: 0	Recipe Name: None
Number Books: 3000			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s:	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 3100	Min Run: 3000			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	3000	Common Carrier	3100	3000	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org; rmohn@versapress.com; aguzman@versapress.com