

38461

Date: 11/4/2022

**PURCHASE ORDER**

68483HG

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
10000	Title: WHAT WERE YOU THINKING? 2022 PRINTING	0.17
Maximum 1% Over Run	For: Boys Town Press	
	- Follow enclosed specs	
NO Under Run	- 10,000 Copies @ \$ .17 Each ( Quote # Q68157, dated 10/26/22 )	
	- Ship per shipping instructions and carton label(s) enclosed with materials.	
	- Use 48" x 40", 4-Way - P-1 pallets	
	Send 2 sample books to Versa Press, Inc.	
	Ship folded signatures of the text & flat press sheets of the cover: 1/9/23	
	Delivery date: The Bindery to ship 1/23/23	
Job No: J22-54044		Total Price: \$1,700.00

ORDERED BY: **Howard Gerdom**

RECEIVED :

**VERSA PRESS, INC.**

DATE

11/04/22

DATE NEEDED

01/23/23

VENDOR  
**THE BINDERY**QUOTE NUMBER  
**Q68157**ATTENTION  
**ERIC FEUERSTEIN**PERSON TO CONTACT  
**HOWARD GERDOM**TITLE  
**WHAT WERE YOU THINKING**PUBLISHER  
**BOYS TOWN**RUN QUANTITY  
**10000**TOTAL PAGES  
**32**TEXT TRIM SIZE  
**9**OBLONG ☐ **9**

NUMBER OF SIGNATURES

☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2'sHEAD TRIM  
**23/32"**GUTTER TRIM  
**1/4"**SEQUENCE OF SIGNATURES  
**1-8, 1-24**TEXT STOCK  
**70# White Matte Text**PPI  
**512**COVER STOCK  
**10PT C1S with Gloss Lamination**

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☒ PUR glue  
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)  
☐ Double Wire-O (Color) ☐ GBC (color)  
☒ Other **Hinge Score Cover 1/4" From Spine**

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

**Cover- flat press sheets furnished, text - folded signatures  
furnished for 1 - 8 pager & 1 - 24 pager. Hinge score covers,  
Perfect Bind with PUR Glue, trim to 9" x 9", pack 100 books per  
double wall carton.**



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

**DATE:** 10/26/2022  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q68157

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *What were you Thinking*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in Double Wall cartons

**Quantity:** see below

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:** 7,500 books \$0.19 per book  
10,000 \$0.17

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

#### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

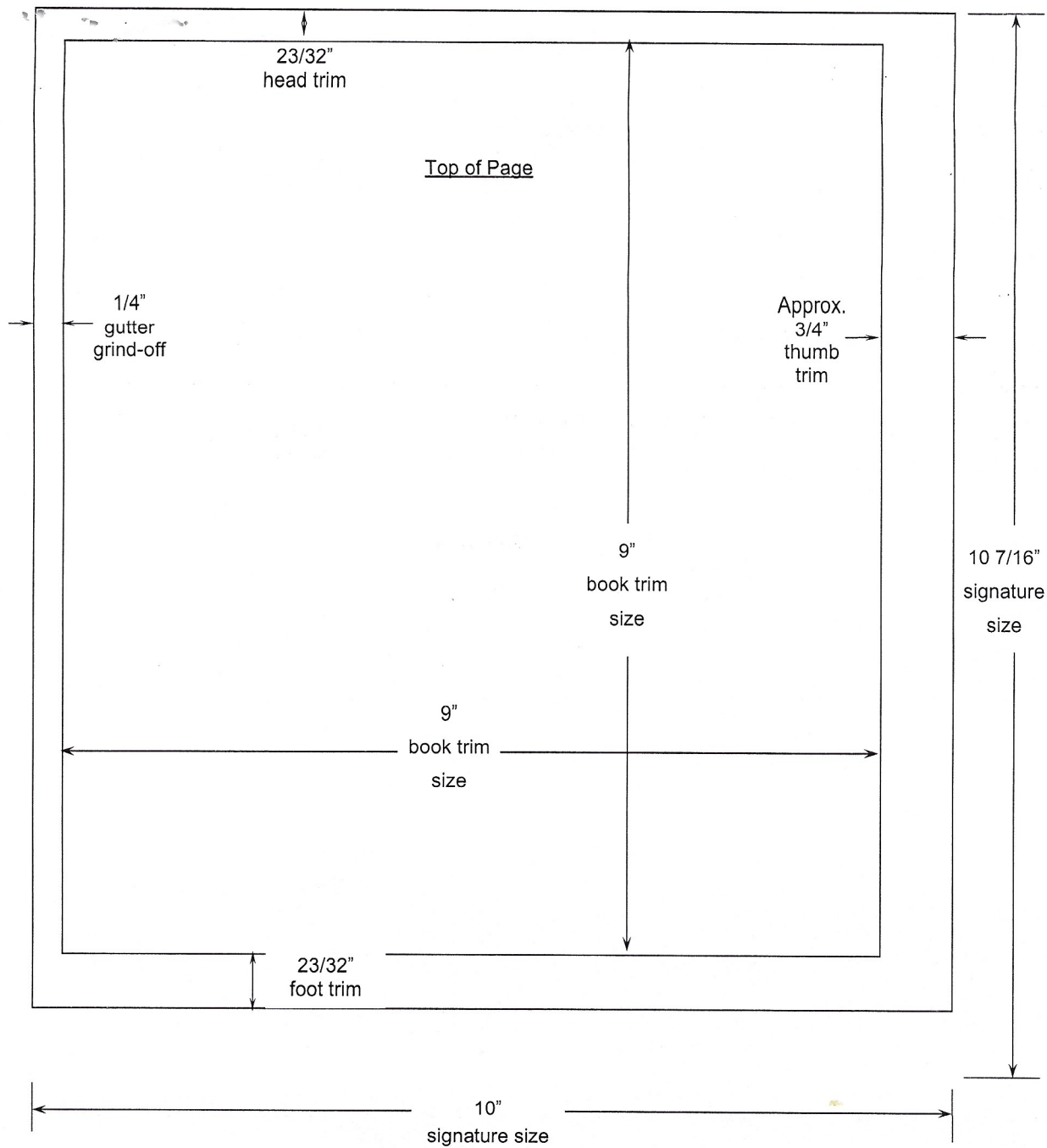
**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

*Finish With Us!*





# Standard Shipping Instructions

## BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ [cscaif@versapress.com](mailto:cscaif@versapress.com) WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-BOYS TOWN PRESS WAREHOUSE 250 MONSKY DRIVE	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: <a href="mailto:Mike.Taylor@boystown.org">Mike.Taylor@boystown.org</a> ; <a href="mailto:rmohn@versapress.com">rmohn@versapress.com</a> ; <a href="mailto:aguzman@versapress.com">aguzman@versapress.com</a>
		BOYS TOWN	NE	68010	
	Phone:	402-498-3205	Ext:	Fax:	
Carrier Name:	Not Selected	CarrierAcctNo:		Dock Hours:	
Payment Type:	3 <sup>rd</sup> Party Bill				
Location Instr:					

### Bill To Information

VERSA PRESS, INC.  
1465 SPRING BAY ROAD  
EAST PEORIA, IL. 61611  
  
PHONE#: 309-822-8272

### Forward Information

**BOYS TOWN PRESS**

**978-1-934490-96-9**

**WHAT WERE YOU THINKING?**

**QTY: 100**

**WT: Lbs**

# Bindery Work Order

JobNo: J22-54044	Q22-64939	Status Group: 2251.4	Box No:	Qty / Stack:
Sales Rep: RM	Order Entry: ST1	Planner: HG	No of Boxes:	No. Stacks:
BOYS TOWN PRESS	3539		Books / Box: 100 Exact	Maj. Sheets:
WHAT WERE YOU THINKING?			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 12/22/2022		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 9 x 9	Spine : 0.10		Max PalletHt: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 2.5		Recipe: 0	Recipe Name: None
Number Books: 10000			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s:	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 10100	Min Run: 10000			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	10000	Common Carrier	10100	10000	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org; rmohn@versapress.com; aguzman@versapress.com