

Date: 10/18/2022

# PURCHASE ORDER

68232LM-BIND

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
3000 (* 100 Copy Maximum Over Run *)  NO UNDER RUN	Title: HERMAN JIGGLE, JUST BE YOU!  For: Boys Town Press - Follow enclosed specs  - 3,000 Copies @ \$ 0.28 / Each (See attached). - Use 48" x 40", 4-Way - P-1 pallets  Send 2 sample books to Versa Press, Inc.  Ship signatures:           12/06/2022  The Bindery to Ship:    12/16/2022	0.28
Job No: <b>J22-05894</b>		Total Price: <b>\$840.00</b>

ORDERED BY: **Larry Miller**

RECEIVED :

**VERSA PRESS, INC.**

DATE

10/18/22

DATE NEEDED

12/16/22

VENDOR

**THE BINDERY**

ATTENTION

**ERIC FEUERSTEIN**

QUOTE NUMBER

**Q67676**

VERSA PRESS CONTACT

**LARRY MILLER**

TITLE

**HERMAN JIGGLE, JUST BE YOU!**

PUBLISHER

**BOYS TOWN PRESS**

RUN QUANTITY

**3,000**

TOTAL PAGES

**32**

TEXT TRIM SIZE

**9****X**

OBLONG

**NO****9**

NUMBER OF SIGNATURES

☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

**1/8**

GUTTER TRIM

**1/4**

SEQUENCE OF SIGNATURES

**1 - 8, 1 - 24**

TEXT STOCK

**70 # COATED MATTE**

PPI

**512**

COVER STOCK

**10 Pt. Cls Gloss Laminated**

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒ Folded Ungathered Signatures☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect☐ Otabind☒ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☒ Other **HINGE SCORE COVERS 1/4" FROM SPINE.**

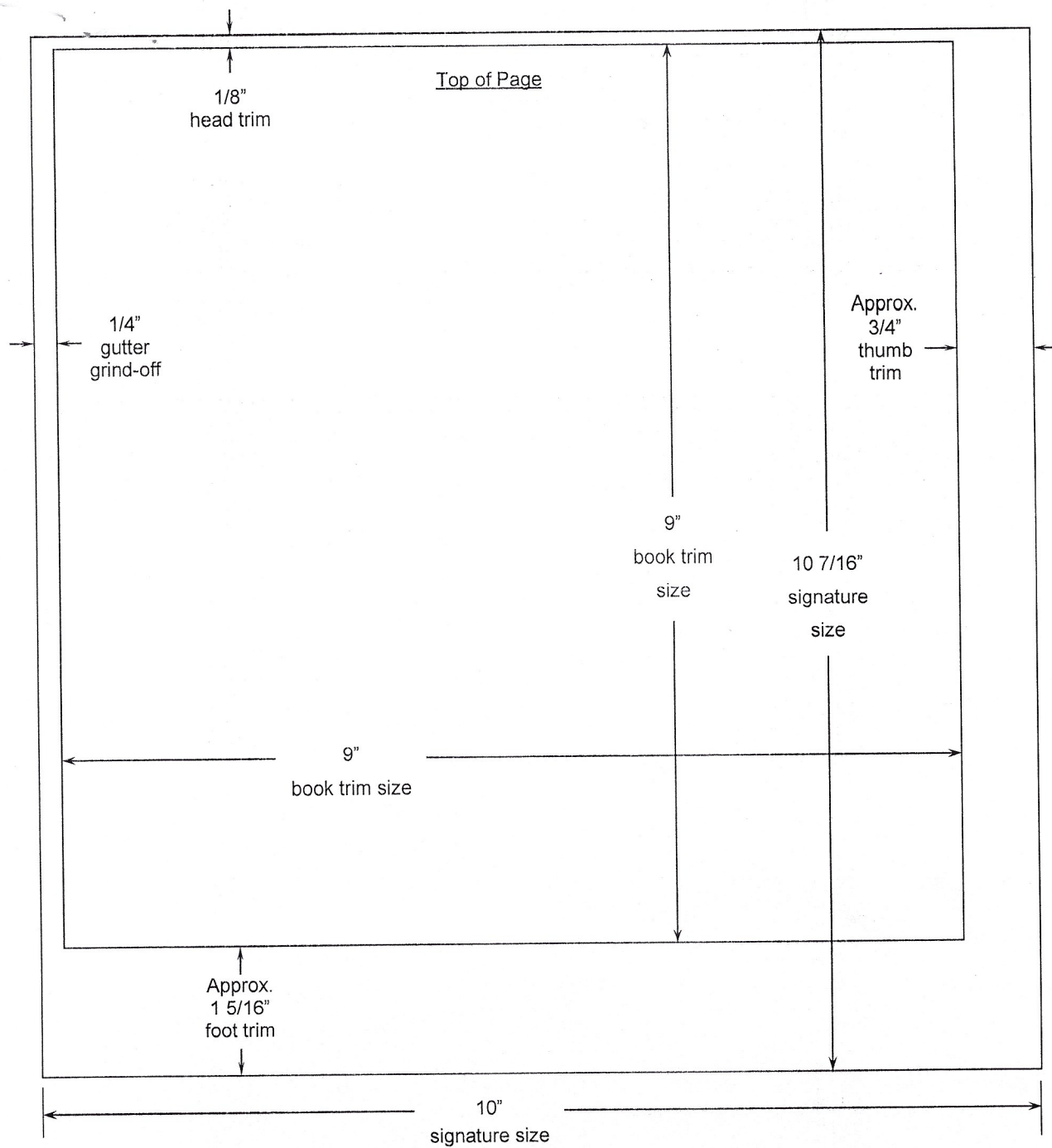
PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ **100 BOOKS/DOUBLE WALL CARTON**

Special Instructions





## Estimate



DATE: 9/21/2022  
TO: Andy Guzman  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q67676

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Just Be You**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in Double Wall cartons

Quantity: see below

You furnish:

- 1 cover-wraparound for perfect binder on 10pt C1S
- 16 sheets on 70# matte text
- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 3,000 books \$0.28 per book  
5,000 \$0.22

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

*Finish With Us!*

# Standard Shipping Instructions

## BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ [cscalf@versapress.com](mailto:cscalf@versapress.com) WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	All	Shipping-BOYS TOWN PRESS WAREHOUSE 250 MONSKY DRIVE	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: <a href="mailto:Mike.Taylor@boystown.org">Mike.Taylor@boystown.org</a> ; <a href="mailto:rmohn@versapress.com">rmohn@versapress.com</a> ; <a href="mailto:aguzman@versapress.com">aguzman@versapress.com</a>
		BOYS TOWN	NE	68010	
	Phone:	402-498-3205	Ext:	Fax:	
Carrier Name:	Not Selected	CarrierAcctNo:		Dock Hours:	
Payment Type:	3 <sup>rd</sup> Party Bill				
Location Instr:					

### Bill To Information

VERSA PRESS, INC.  
1465 SPRING BAY ROAD  
EAST PEORIA, IL. 61611  
  
PHONE#: 309-822-8272

### Forward Information

**BOYS TOWN PRESS**

**978-0-938510-89-5**

**HERMAN JIGGLE, JUST BE YOU!**

**QTY:**

**WT:**

**Lbs**



**Bindery Work Order**

JobNo: J22-05894	Q22-09161	Status Group: 2247.3	Box No:	Qty / Stack:
Sales Rep: RM	Order Entry: TS2	Planner: LM	No of Boxes:	No. Stacks:
BOYS TOWN PRESS		3539	Books / Box:	Maj. Sheets:
HERMAN JIGGLE, JUST BE YOU!			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO: P2200584		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 11/23/2022		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 9 x 9	Spine : 0.10		Max PalletHt: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 2.5		Recipe: 0	Recipe Name: None
Number Books: 3000			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s:	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 3100	Min Run: 3000			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	3000	Common Carrier	3100	3000	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org; rmohn@versapress.com; aguzman@versapress.com