

Date: 10/27/2022

PURCHASE ORDER

68344MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

[illegible]

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE

10/27/22

DATE NEEDED

02/16/22

CUSTOMER NAME

VERSA PRESS for SAINT MARY'S PRESS

PERSON TO CONTACT

MARK SANDERS

TITLE OF JOB

CATHOLIC CHILDREN'S PRAYER BOOK ENGLISH

QUANTITY

5,700

NUMBER OF PAGES

56

NUMBER OF SIGNATURES

1 - 32, 1 - 16, 1 - 8

SEQUENCE OF SIGNATURES

1 - 8, 1 - 16, 1 - 32

TRIM SIZE

6 5/8" X 10"

HEAD TRIM

3/32"

GUTTER TRIM

1/8"

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

BODY STOCK

80# 454 PPI MATTE COATED

COVER STOCK

10 Pt. C1S Gloss Laminated

DRILLING HOLE SIZE

SPACING

FOLDING

☐ BY THE BINDERY

☒ BY OTHERS VERSA

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800

Receiving Dock Doors 31 & 36

DATE: 10/12/2022
TO: Donna Iafelice
Versa Press, Inc.

FROM: Eric Feuerstein

QUOTE: Q67953

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Catholic Childrens Prayer Book*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 6-5/8" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: 5,300 books all one version

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
28 sheets on 80# matte text

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.20 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Text Proof	1	Office-SAINT MARY'S PRESS 702 TERRACE HEIGHTS		Next Day Air	

WINONA MN 55987
 Phone: 507-457-7900 Ext: Fax: 507-457-7990

Carrier Name: UPS CarrierAcctNo: Dock Hours:

Payment Type: PrePaid eMail: mpape@smp.org

Location Instr:

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
All Books		Shipping-SAINT MARY'S PRESS 702 TERRACE HEIGHTS		Common Carrier	

WINONA MN 55987
 Phone: 507-457-7900 Ext: Fax: 507-457-7990

Carrier Name: CarrierAcctNo: Dock Hours:

Payment Type

Location Instr: Contact Cindy@VersaPress for routing

Bill To Information	Forward Information

StandardShippingInstructions

10/31/2022

8:21:43 AM

Bindery Work Order

Page: 1

JobNo: J22-53891	Q22-64172	Status Group: 2249.4	Box No: No Box	Qty / Stack:
Sales Rep: PJ	Order Entry: BD	Planner: MS2	No of Boxes:	No. Stacks:
SAINT MARY'S PRESS 1697			Books / Box:	Approx Maj. Sheets:
4414 CATH CHILDREN'S PRAYER BK			Max Box Wt: N/A	Min. Sheets:
ISBN:	PO: PO6895		Label Box: 1 End	Top Sheets:
Reprint: J21-53940	Due Date: 12/8/2022		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 6 5/8 x 10	Spine: 0.16		Max PalletHt: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 4.1		Recipe: 0	Recipe Name: None
Number Books: 5300			No Layers: 0	Toggle: 0
No64s:	No32s: 1	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 5565	Min Run: 5035			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: 4414 CATH CHILDREN'S PRAYER BK

PUBLISHER: SAINT MARY'S PRESS

PPON: PO6895



(251) PO6895

ITEM NO: 4414

CTN QTY:



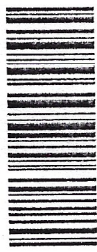
(30)

CTN WGT: Lbs.



(3401)

ISBN 13: 978-1-59982-788-9



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