

38453

Date: 10/31/2022

PURCHASE ORDER

68400TG-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
900	Title: 977840 / PIANO PRELUDE SERIES - VOL 9	1.96
3% overs	For: Concordia Publishing House	
NO UNDERS	- Follow enclosed specs	
	- 900 Copies @ \$ 1.96 / each	
	- Use 48" x 40", 4-Way - P-1 Pallet(s)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Customer Supplied Covers	
	Ship signatures: 12/09/2022	
	The Bindery to ship: 01/19/2023	
Job No: J22-52059		Total Price: \$1,764.00

ORDERED BY: **Tamara Gilbert**

RECEIVED :

VERSA PRESS, INC.

DATE

10/31/22

DATE NEEDED

01/19/23

VENDOR

THE BINDERY

ATTENTION

ERIC FEUERSTEIN

QUOTE NUMBER

Q65691R2

VERSA PRESS CONTACT

TAMARA GILBERT

TITLE

977840/PIANO PRELUDE SERIES- VOL 9

PUBLISHER

CONCORDIA PUBLISHING HOUSE

RUN QUANTITY

900

TOTAL PAGES

108

TEXT TRIM SIZE

9**X**OBLONG ☐ NO**12**

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☒ 6 18's ☐ 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/4

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

6-18'S

TEXT STOCK

70 # White Offset

PPI

384

COVER STOCK

CUSTOMER SUPPLIED COVERS

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☒ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☐ Perfect ☐ Otabind ☐ PUR glue

☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)

☐ Double Wire-O (Color) ☐ GBC (color)

☒ Other **SEMI-CONCEALED WIRE-O BLACK**

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

INSERT 1 PIECE OF 8 3/4" X 12 CHIPBOARD (SUPPLIED BY VERSA) BETWEEN FRONT COVER AND 1ST PAGE OF TEXT. THEN SHRINK WRAP INDIVIDUALLY.

NOTE CUSTOMER SUPPLIED COVERS SHIPPED DIRECTLY TO YOU.

Estimate



the Bindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 10/24/2022
TO: Jordan Dehm
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q65691R2

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Piano Prelude Vol 9*

- gather signatures and covers
- 4-side trim to 9" x 12" (12" spine)
- punch holes for binding
- bind with a semi-concealed standard color wire loop (Wire-O) binding on the 12" edge
- shrinkwrap finished books individually
- bulk pack in cartons

Quantity: see below

You furnish: 1 covers-wrap semi-concealed on 18pt
56 sheets on 70# offset

- Text is furnished as folded signatures (7-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished trimmed to final size
- Covers are furnished appropriately scored and folded backwards on the punch score
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 900 books \$1.96 per book
1,000 \$1.92

- Prices include cartons
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.
- If you want us to fold the covers backward on the punch score extra charges will apply.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

Standard Shipping Instructions

CONCORDIA PUBLISHING HOUSE

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP YOU MUST CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions: **DO NOT SHIP BY YRC.**

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	True	True	False	True
Bill Of Lading:	True	False	False	False	True	False	False
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	Bal	Shipping-CONCORDIA PUBLISHING HOUSE 3558 SOUTH JEFFERSON AVENUE ST. LOUIS	MO	Common Carrier 63118	ITEM# 977840; JOB# 413417 & THE TITLE MUST BE PRINTED ON THE PACKING LIST. WHEN BOOKS SHIP. YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org; mike.resendez@cph.org; mark.jarus@cph.org charlie.carretti@cph.org; mschwinn@versapress.com; jdehm@versapress.com

Phone: 314-268-1000

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 8 AM - 4 PM MON-FRI

Payment Type: 3rd Party Bill

Location Instr: **5 OR MORE PALLETS REQUIRE A DELIVERY APPOINTMENT.**

Bill To Information

VERSA PRESS, INC.
1465 SPRING BAY ROAD
EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	29	Shipping-CONCORDIA PUBLISHING HOUSE ATTN: SAMPLES DEPT. 3558 SOUTH JEFFERSON AVENUE ST. LOUIS	MO	With Load 63118	ITEM# 977840; JOB# 413417 & THE TITLE MUST BE PRINTED ON THE PACKING LIST. BOOKS MUST BE SHIPPED IN A SEPARATE PACKAGE & A PACKING LIST MUST BE ATTACHED TO THE PACKAGE. PACKAGE MUST BE PLACED ON TOP OF SKID & SHRINK WRAPPED WITH THE BULK SHIPMENT. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org; charlie.carretti@cph.org; mark.jarus@cph.org; mike.resendez@cph.org; mschwinn@versapress.com; jdehm@versapress.com;
Phone: 314-268-1000		Ext:		Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours	
Payment Type: 3 rd Party Bull					
Location Instr:					

Bill To Information	Forward Information
VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL. 61611 PHONE#: 309-822-8272	

From Versa Press to Concordia Publishing House

**977840 / PIANO PRELUDE SERIES: LUTHERAN SERVICE
BOOK, VOL 9**

P.O. NO.: 103803



ITEM NO. 977840



JOB NO. 413417



ISBN

QTY/BOX



Bindery Work Order

JobNo: J22-52059	Q22-55694	Status Group: 2248.1	Box No:	Qty / Stack:
Sales Rep: MS	Order Entry: KC	Planner: TG	No of Boxes:	No. Stacks:
CONCORDIA PUBLISHING HOUSE			Books / Box:	Maj. Sheets:
977840 / PIANO PRELUDE SERIES: LUTHERAN SERVICE BOOK, VOL 9			Max Box Wt: N/A	Min. Sheets:
ISBN:	PO: 103803		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 11/28/2022		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 9 x 12	Spine : 0.30		Max PalletHt: 45"	
Trim Size (mm): Non-Standard	Spine (mm): 7.6		Recipe: 0	Recipe Name: None
Number Books: 900			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s: 6	Pattern: 0	Boxer Per Layer: 0
No16s:	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 927	Min Run: 900			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books - Boxed	29	Send With Load	0	0	ITEM# 977840; JOB# 413417 & THE TITLE MUST BE PRINTED ON THE PACKING LIST. BOOKS MUST BE SHIPPED IN A SEPARATE PACKAGE & A PACKING LIST MUST BE ATTACHED TO THE PACKAGE. PACKAGE MUST BE PLACED ON TOP OF SKID & SHRINK WRAPPED WITH THE BULK SHIPMENT. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org; charlie.carretti@cph.org; mark.jarus@cph.org; mike.resendez@cph.org; mschwinn@versapress.com; jdehm@versapress.com

Bindery Work Order

	Bound Books - Bal	900	Common Carrier	927	900	ITEM# 977840; JOB# 413417 & THE TITLE MUST BE PRINTED ON THE PACKING LIST. WHEN BOOKS SHIP. YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: mary.rakoski@cph.org; mike.resendez@cph.org; charlie.carretti@cph.org; mark.jarus@cph.org; mschwinn@versapress.com; jdehm@versapress.com