

Date: 10/20/2022

PURCHASE ORDER

68273TG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric**

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: SICKLE CELL SUPERHEROES CHILDRENS STORYBOOK	0.42
5% Overrun	For: Hilton Publishing, Inc.	
5% underrun	-Follow enclosed specs -1,500 Copies @ \$ 0.42 / ea (Quote # Q67780) - Ship per attached shipping instructions and Carton label(s) enclosed - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship signatures: 12/07/2022 Delivery date: 12/28/2022	

Job No: **J22-05978**

Total Price:	\$630.00
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ORDERED BY: **Tamara Gilbert**

RECEIVED :

VERSA PRESS, INC.

DATE

10/20/22

DATE NEEDED

12/28/22

VENDOR

THE BINDERY

QUOTE NUMBER

Q67780

ATTENTION

ERIC FEUERSTEIN

PERSON TO CONTACT

TAMARA GILBERT

TITLE

Sickle Cell Superheroes Childrens Storybook

PUBLISHER

Hilton Publishing, Inc.

RUN QUANTITY

1500

TOTAL PAGES

32

TEXT TRIM SIZE

8**X**OBLONG ☐**8**

NUMBER OF SIGNATURES

☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1 7/32

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1 - 8 pager & 1 - 24 pager

TEXT STOCK

80# Coated Gloss Text

PPI

556

COVER STOCK

10PT C1S with Gloss Lamination

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☒ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☐ Double Wire-O (Color) ☐ GBC (color)
☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Perfect Bind with PUR Glue, trim to 8" x 8" & pack in cartons.

Standard Shipping Instructions

HILTON PUBLISHING, INC.

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions: **DO NOT SHIP TILL RELEASED BY VERSA PRESS.**

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	All	Shipping-HILTON PUBLISHING 5261 FOUNTAIN DRIVE SUITE A CROWN POINT	IN	Common Carrier 46307	DO NOT SHIP UNTIL RELEASED BY VERSA PRESS. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: mlippert@hiltonpub.com ; mwise@versapress.com ; dmilligan@versapress.com
Phone:		219-922-4868	Ext:	Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: 3 rd Party Bill		eMail:			
Location Instr: Delivery Appointment Required; Lift Gate Required;					

Bill To Information

VERSA PRESS, INC.
1465 SPRING BAY ROAD
EAST PEORIA, IL 61611
PH# 309-822-8272

Forward Information

HILTON PUBLISHING, INC.

978-0-9773160-2-1

**SICKLE CELL SUPERHEROES CHILDRENS
STORYBOOK**

QTY:

WT:

Lbs

Bindery Work Order

JobNo: J22-05978	Q22-05830	Status Group: 2248.1	Box No:	Qty / Stack:
Sales Rep: MW	Order Entry: RW	Planner: TG	No of Boxes:	No. Stacks:
HILTON PUBLISHING, INC.		2262	Books / Box:	Maj. Sheets:
SICKLE CELL SUPERHEROES CHILDRENS STORYBOOK			Max Box Wt: N/A	Min. Sheets:
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint: J20-10853	Due Date: 11/28/2022		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 8 x 8	Spine : 0.10		Max PalletHt: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 2.5		Recipe: 0	Recipe Name: None
Number Books: 1500			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s:	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 1575	Min Run: 1425			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	1500	Common Carrier	1575	1425	DO NOT SHIP UNTIL RELEASED BY VERSA PRESS. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: mlippert@hiltonpub.com; mwise@versapress.com; dmorris@versapress.com