

RECEIVED :

**VERSA PRESS, INC.**

DATE

DATE NEEDED

10/14/22

12/12/22

VENDOR

**THE BINDERY**

ATTENTION

**ERIC FEUERSTEIN**

QUOTE NUMBER

**Q67473R1**

VERSA PRESS CONTACT

**KELLI GATTON**

TITLE

**PSALMS VOLUME 1: SONGS ALONG THE WAY**

PUBLISHER

**P & R PUBLISHING**

RUN QUANTITY

**2,000**

TOTAL PAGES

**136**

TEXT TRIM SIZE

**5 3/8****X**

OBLONG

**NO****8 1/2**

NUMBER OF SIGNATURES

**4** 32's **1** 24's **1** 18's **1** 16's **1** 12's **1** 8's **1** 6's **1** 4's **1** 2's

HEAD TRIM

**1/8**

GUTTER TRIM

**1/16**

SEQUENCE OF SIGNATURES

**1-32, 1-8, 3-32'S**

TEXT STOCK

**45 # NATURAL ALTERNATIVE**

PPI

**400**

COVER STOCK

**10 Pt. C1S MATTE Laminated**

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☐ Perfect ☒ Otabind ☒ PUR glue ☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) ☐ Double Wire-O (Color) ☐ GBC (color) ☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions



## Estimate



**the Bindery**  
INNOVATIVE FINISHING SOLUTIONS

DATE: 9/8/2022  
TO: Shelly Buttrum  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q67473R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Psalms Vol. 1*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-3/8" x 8-3/8" (8-3/8" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
68 sheets on 50# offset

- Text is furnished as folded signatures (4-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 1,000 books \$0.93 per book  
1,500 \$0.67  
2,000 \$0.54

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725

*Finish With Us!*

# Standard Shipping Instructions

## P & R PUBLISHING

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS AT [cscalf@versapress.com](mailto:cscalf@versapress.com) WITH TOTAL COUNTS & WEIGHTS FOR HOW TO SHIP THE FREIGHT.

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	False	True	True	False	True	False	True
Bill Of Lading:	False	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-P & R PUBLISHING	KIM MCKEEVER	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: <a href="mailto:production@prpbooks.com">production@prpbooks.com</a> ; <a href="mailto:kim@prpbooks.com">kim@prpbooks.com</a> ; <a href="mailto:bopper@versapress.com">bopper@versapress.com</a> ; <a href="mailto:sbuttrum@versapress.com">sbuttrum@versapress.com</a>
		1102 MARBLE HILL ROAD			
		PHILLIPSBURG	NJ	08865	
		Phone: 908-454-0505	Ext:	Fax:	

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 9:00 - 4:00

Payment Type: Not Assigned

Bill To Information	Forward Information

**D & R PUBLISHING**

**978-1-62995-586-5**

**PSALMS VOLUME 1: SONGS ALONG THE WAY**

**QTY:**

**WT:**

**Lbs**



# Bindery Work Order

JobNo: J22-53416    Q22-62253    Status Group: 2246.4		Box No: _____		Qty / Stack: _____	
Sales Rep: BO    Order Entry: BC1    Planner: KG1		No of Boxes: _____		No. Stacks: _____	
P & R PUBLISHING    592		Books / Box: _____		Maj. Sheets: _____	
PSALMS VOLUME 1: SONGS ALONG THE WAY		Max Box Wt: N/A		Min. Sheets: _____	
ISBN: _____    PO: _____		Label Box: 1 End		Top Sheets: _____	
Reprint: J22-50119    Due Date: 11/17/2022		Pallet Size: 48" x 40", 4-Way - P-1			
Trim Size : 5 3/8 x 8 1/2    Spine : 0.38		Max PalletHt: 54"			
Trim Size (mm): 136.5 X 215.9    Spine (mm): 9.7		Recipe: 0		Recipe Name: None	
Number Books: 2000		No Layers: 0		Toggle: 0	
No64s:    No32s: 4    No18s:		Pattern: 0		Boxer Per Layer: 0	
No16s: 0    No12s:    No8s: 1		Boxes Per Skid: 0			
No6s:		Comments:			
Max Run: 2200    Min Run: 1800					

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2000	Common Carrier	2200	1800	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: production@prpbooks.com; kim@prpbooks.com; bopper@versapress.com; sbuttrum@versapress.com