

## 68905MS

To: **The Bindery**

---

**8309 Brooklyn Blvd**

---

**Brooklyn Park, MN 55445**

---

Attn: **Eric Feuerstein**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

QUANTITY	DESCRIPTION	UNIT PRICE
2000 ( 5% Maximum Over Run )  ( 5% Maximum Under Run )	Title: THE ART OF DEALING WITH PEOPLE  For: Les Giblin Llc  - Follow enclosed specs  - 2,000 Copies @ \$ 0.32 / Each  - Ship per attached shipping instructions.  Use 48" x 40", 4-Way - P-1 pallets  Carton label(s) enclosed with materials.  Send 2 sample books to Versa Press, Inc.  Ship signatures:            2/06/2023  The Bindery to Ship:      2/20/2023	0.32
Job No: J22-54469	Total Price:	\$640.00

ORDERED BY: **Mark Sanders**

RECEIVED :

# THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [ X ]**  
**PUR GLUE**

DATE

12/07/2023

DATE NEEDED

02/20/2023

CUSTOMER NAME

VERSA PRESS for LES GIBLIN LLC

PURCHASE ORDER NUMBER

68905MS

PERSON TO CONTACT

Mark Sanders

TITLE OF JOB

THE ART OF DEALING WITH PEOPLE

QUANTITY

2,000

NUMBER OF PAGES

56

NUMBER OF SIGNATURES

1 - 32, 1 - 16, 1 - 8

SEQUENCE OF SIGNATURES

1 - 8, 1 - 16, 1 - 32

TRIM SIZE

5-1/2" X 8-1/2"

TRIMS

1/8" HEAD, 1/16" GUTTER

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

NO COPY/TEXT ON SPINE IS BY DESIGN

HINGE SCORE

BODY STOCK

50# 520 PPI WHITE OFFSET

COVER STOCK

10PT C1S, GLOSS LAMINATED

DRILLING HOLE SIZE

SPACING

FOLDING

BY VERSA

☐ BY THE BINDERY

☐ BY OTHERS

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 11/29/2022  
**TO:** Shelly Buttrum  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q68525

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *The Art Of Dealing With People*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
28 sheets on 50# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:**

1,000 books	\$0.52 per book
2,000	\$0.32
3,000	\$0.25
4,000	\$0.21

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

*Finish With Us!*